

















# Datasheet

## Tianma

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| MODEL NO :     | TM035KVHG01                       |
|----------------|-----------------------------------|
| MODEL VERSION: | 40                                |
| SPEC VERSION : | 2.2                               |
| ISSUED DATE:   | 2019-10-17                        |
|                | Specification<br>ct Specification |

| Customer : |             |  |       |  |  |
|------------|-------------|--|-------|--|--|
|            | Approved by |  | Notes |  |  |
|            | C.          |  |       |  |  |

#### **TIANMA Confirmed :**

| Prepared by | Checked by    | Approved by |  |  |
|-------------|---------------|-------------|--|--|
| Junwen Du   | Longping Deng | KimMin Hong |  |  |

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## **Record of Revision**

| Rev | Issued Date | Description                                   | Editor    |
|-----|-------------|---|-----------|
| 2.0 | 2018-07-08  | Final specification release                   | Junwen Du |
| 2.1 | 2018-10-12  | Update the mechanical drawing                 | Junwen Du |
| 2.2 | 2019-10-17  | Update the mechanical drawing change the tape | Junwen Du |
|     |             |   |           |
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## **1** General Specifications

|                 | Feature                        | Spec                       |
|-----------------|--------------------------------|----------------------------|
|                 | Size                           | 3.5"                       |
|                 | Resolution                     | 320(RGB) x 240             |
|                 | Technology Type                | a-Si TFT                   |
|                 | Pixel Configuration            | R.G.B. Vertical Stripe     |
| Display Spec.   | Pixel pitch(mm)                | 0.219x0.219                |
|                 | Display Mode                   | TM with Normally White     |
|                 | Surface Treatment              | Up Polarizer: Clear Type   |
|                 | Viewing Direction              | 12 o'clock                 |
|                 | Gray Scale Inversion Direction | 6 o'clock                  |
|                 |                                | LCM: 76.9 x63.9 x2.8       |
|                 | LCM (W x H x D) (mm)           | CTP+LCM: 79.9x68.9x4.38    |
|                 |                                | TFT LCD: 70.08(W)x52.56(H) |
|                 | Active Area(mm)                | CTP: 71.08(W)x53.56(H)     |
|                 | CTP Touch Method               | Bare finger                |
|                 | Number of simultaneous touches | 5 points                   |
| Mechanical      | Minimum Touch Area             | Ф6                         |
| Characteristics | Finger Touch Pitch             | 11                         |
|                 | CTP Structure                  | GG                         |
|                 | With /Without TSP              | With CTP                   |
|                 | Matching Connection Type       | LCM:04-6240-054-025-846+   |
|                 | Watering Connection Type       | CTP:FH34SRJ-6S-0.5SH       |
|                 | LED Numbers                    | 6 LEDs                     |
|                 | Weight (g)                     | 45                         |
|                 | Interface                      | RGB24bit+SPI               |
| Electrical      | Color Depth                    | 16.7M                      |
| Characteristics |                                | CTP: ST1633i               |
|                 | Driver IC                      | TFT: ILI9322               |

Note 1: Viewing direction for best image quality is different from TFT definition. There is a 180 degree shift.

Note 2: Requirements on Environmental Protection: Q/S0002

Note 3: LCM weight tolerance: ± 5%



## 2 Input/Output Terminals

## 2.1 TFT LCD Pin Assignment

| Pin<br>No. | Symbol      | I/O | Function    | Remark |
|------------|-------------|-----|-------------|--------|
| 1,2        | LED_Cathode | I   | LED_Cathode |        |
| 3,4        | LED_Anode   | I   | LED_Anode   |        |
| 5          | NC          | -   | No Connect  |        |
| 6          | RESET       | I   | Reset       |        |
| 7          | NC          | -   | No Connect  |        |
| 8          | NC          | -   | No Connect  |        |
| 9          | NC          | -   | No Connect  |        |
| 10         | NC          | -   | No Connect  |        |
| 11         | NC          | -   | No Connect  |        |
| 12         | D00         | I   | Data 00     |        |
| 13         | D01         | I   | Data 01     |        |
| 14         | D02         | I   | Data 02     |        |
| 15         | D03         | I   | Data 03     |        |
| 16         | D04         | I   | Data 04     |        |
| 17         | D05         | Ι   | Data 05     |        |
| 18         | D06         |     | Data 06     |        |
| 19         | D07         | I   | Data 07     |        |
| 20         | D08         | I   | Data 08     |        |
| 21         | D09         |     | Data 09     |        |
| 22         | D10         | 1   | Data 10     |        |
| 23         | D11         | I   | Data 11     |        |
| 24         | D12         | I   | Data 12     |        |
| 25         | D13         | I   | Data 13     |        |
| 26         | D14         | I   | Data 14     |        |
| 27         | D15         | I   | Data 15     |        |
| 28         | D16         | I   | Data 16     |        |
| 29         | D17         | I   | Data 17     |        |
| 30         | D18         | I   | Data 18     |        |
| 31         | D19         | I   | Data 19     |        |



Model No.TM035KVHG01

|    |       |    | MODELNO. IMU35KVHGU1           |
|----|-------|----|--------------------------------|
| 32 | D20   | I  | Data 20                        |
| 33 | D21   | I  | Data 21                        |
| 34 | D22   | I  | Data 22                        |
| 35 | D23   | I  | Data 23                        |
| 36 | HSYNC | I  | Horizontal Synchronous Signal  |
| 37 | VSYNC | I  | Vertical Synchronous Signal    |
| 38 | CLK   | I  | Data Clock                     |
| 39 | NC    | -  | No Connect                     |
| 40 | NC    | -  | No Connect                     |
| 41 | VDD   | Р  | power supply                   |
| 42 | VDD   | Р  | power supply                   |
| 43 | SPENA | I  | Serial port data enable signal |
| 44 | NC    | -  | No Connect                     |
| 45 | NC    | -  | No Connect                     |
| 46 | NC    | -  | No Connect                     |
| 47 | NC    | -  | No Connect                     |
| 48 | NC    | -  | No Connect                     |
| 49 | SPCK  | I  | SPI Serial Clock               |
| 50 | SPDA  | ٧O | SPI Serial Data Input/output   |
| 51 | NC    | -  | No Connect                     |
| 52 | DEN   | 1  | Data enabling signal           |
| 53 | GND   | Р  | Ground                         |
| 54 | GND   | Р  | Ground                         |
|    | 1     |    | <u> </u>                       |

Note1: I=Input O=Output, P=Power.



#### Model No.TM035KVHG01

## 2.2 CTP Pin Assignment

Recommend connector type: FH34SRJ-6S-0.5SH

| Pin No. | Symbol                  | Description               | Remark |
|---------|-------------------------|---------------------------|--------|
| 1       | VDD                     | CTP power supply          |        |
| 2       | GND                     | Ground                    |        |
| 3       | I2C RESET               | Interrupt line,active low |        |
| 4       | SCL                     | I2C clock input           | Note 1 |
| 5       | SDA                     | I2C data input and output | Note 1 |
| 6       | Global RESET<br>(RESET) | Reset pin,active low      |        |

Note 1: On SDA and SCL there be pull-up resistors on customer's main board.



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## 3 Absolute Maximum Ratings

|                                  |                 |      |     |      | GND=0V  |
|----------------------------------|-----------------|------|-----|------|---|
| ltem                             | Symbol          | MIN  | MAX | Unit | Remark  |
| Power Voltage                    | VCC             | -0.5 | 5.0 | V    | Noto1   |
| Input voltage                    | V <sub>IN</sub> | -0.5 | 5.0 | V    | Note1   |
| Operating Temperature            | Тор             | -20  | 70  | °C   |   |
| Storage Temperature              | Tst             | -30  | 80  | °C   |   |
|                                  |                 |      | ≪95 | %    | <b>Ta≤40</b> ℃                                    |
| Dolotivo I kuroiditu             |                 |      | ≪85 | %    | <b>40</b> °C <i>&lt;</i> <b>Ta</b> ≦ <b>50</b> °C |
| Relative Humidity<br>Note2       | RH              |      | ≤55 | %    | <b>50°</b> C< <b>Ta</b> ≦60°C                     |
| 1002                             |                 |      | ≤36 | %    | <b>60°</b> C <b>&lt; Ta≤70°</b> C                 |
|                                  |                 |      | ≦24 | %    | <b>70°</b> C< <b>Ta</b> ≤80°C                     |
| Absolute Humidity                | AH              |      | ≤70 | g/m³ | <b>Ta&gt;70</b> ℃                                 |
| Table 2 Absolute Meximum Datings |                 |      |     |      |   |

Table 3 Absolute Maximum Ratings

Note1: Input voltage include D00~D23, CLK, HSYNC, VSYNC, DEN, RESET, SPENA, SPCK, SPDA.

Note2: Ta means the ambient temperature.

It is necessary to limit the relative humidity to the specified temperature range. Condensation on the module is not allowed.



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## 4 Electrical Characteristics

## 4.1 Driving TFT LCD

|                          |            |                     |         |     |         | GND= | =0V, Ta=25℃ |
|--------------------------|------------|---------------------|---------|-----|---------|------|-------------|
| ltem                     |            | Symbol              | MIN     | TYP | MAX     | Unit | Remark      |
| Power Supp               | ly Voltage | VDD                 | 2.7     | 3.3 | 3.6     | V    |             |
| Input Signal             | Low Level  | V <sub>IL</sub>     | GND     | -   | 0.3*VCC | V    |             |
| Voltage                  | High Level | V <sub>IH</sub>     | 0.7*VCC | -   | VCC     | V    |             |
| Output Signal<br>Voltage | Low Level  | V <sub>OL</sub>     | GND     | -   | 0.2*VCC | V    |             |
|                          | High Level | V <sub>OH</sub>     | 0.8*VCC | -   | VCC     | V    |             |
| Power Consumption        |            | Black<br>Mode(60HZ) |         | -   | 45.5    | mW   |             |
|                          |            | Standby<br>Mode     |         |     | 1.85    | mW   |             |

## 

## 4.2 Driving Backlight

| ltem                        | Symbol         | MIN   | TYP   | MAX | Unit | Remark       |
|-----------------------------|----------------|-------|-------|-----|------|--------------|
| Forward Current             | I <sub>F</sub> |       | 20    | 25  | mA   | For each LED |
| Forward Voltage             | $V_{\text{F}}$ | 3.0   | 3.2   | 3.6 | V    |              |
| Backlight Power Consumption | $W_{BL}$       |       | 384   | 540 | mW   |              |
| Operating Lifetime          |                | 10000 | 20000 |     | hrs  | Note3        |

 Table 4.2.1 backlight unit electrical characteristics

Note 1: The figure below shows the connection of backlight LED.

\_ A CIRCUIT DIAGRAM

Figure 4.2.1 LED backlight circuit

Note 2: One LED : I<sub>F</sub> =20 mA, V<sub>F</sub> =3.2V

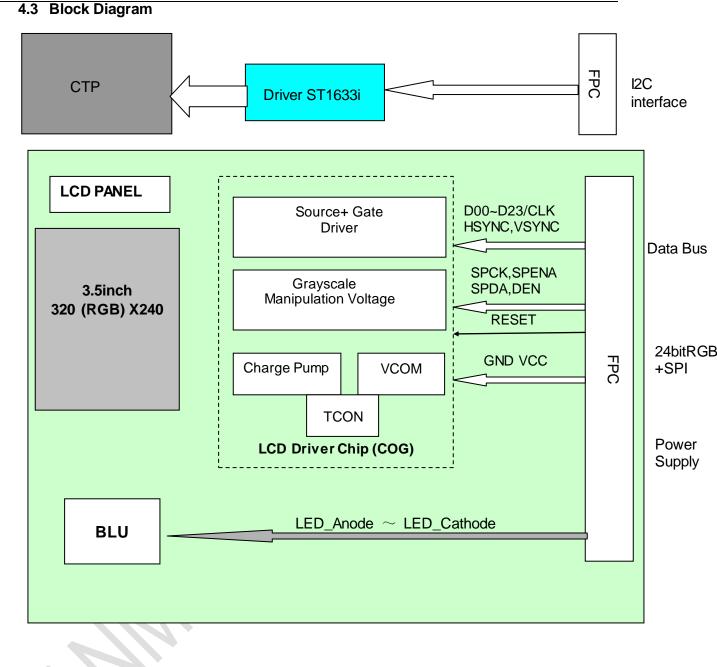
Note 3: I<sub>F</sub> is defined for one channel LED.

Optical performance should be evaluated at Ta=25 °C only.

If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.



Model No.TM035KVHG01



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## 5 Timing Chart

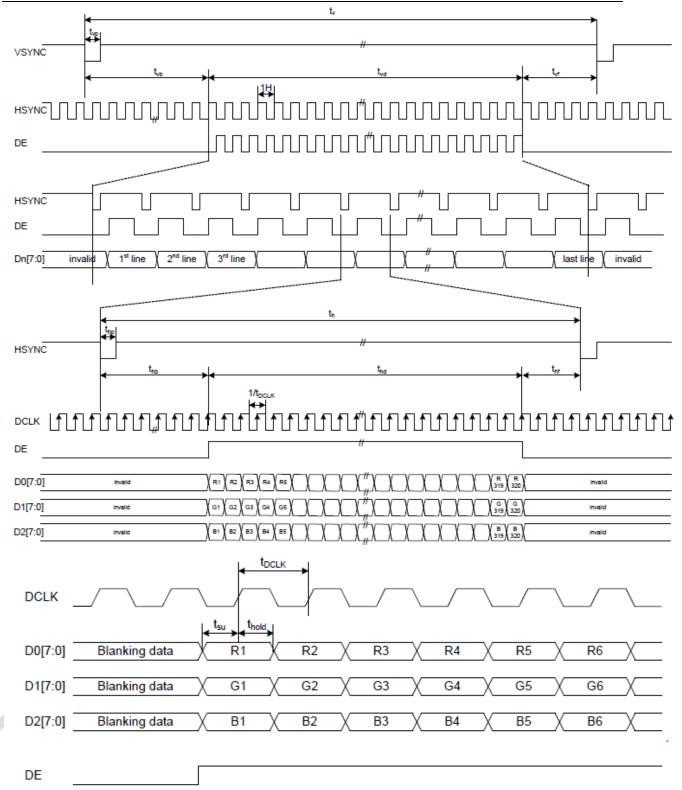
5.1 24bit RGB Mode for 320RGB x 240

#### (VCC=3.3V GND =0V,Ta=25℃)

| Parameter                 | Symbol  | Min | Тур | Max | Unit  | Condition |
|---------------------------|---------|-----|-----|-----|-------|-----------|
| DCLK Frequency            | 1/tDCLK | -   | 6.4 | 11  | MHz   |           |
| Horizontal Period         | th      | -   | 408 | -   | tDCLK |           |
| Horizontal Display Period | thd     | 320 | 320 | 320 | tDCLK |           |
| Horizontal Back Porch     | thb     | -   | 38  | -   | tDCLK |           |
| Horizontal Front Porch    | thf     | -   | 50  | -   | tDCLK |           |
| Horizontal Pulse Width    | hp      | 1   | 1   | -   | tDCLK |           |
| Vertical Period           | tv      | -   | 262 | -   | th    |           |
| Vertical Display Period   | tvd     | 240 | 240 | 240 | th    |           |
| Vertical Back Porch       | tvb     | 2   | 18  | -   | th    |           |
| Vertical Front Porch      | t∨f     | 2   | 4   | -   | th    |           |
| Vertical Pulse Width      | tvp     | 1   | 1   | -   | th    |           |
| Data setup time           | tsu     | 12  | -   | -   | ns    |           |
| Data hold time            | thold   | 12  | -   | -   | ns    |           |

Note: Horizontal Back porch + Horizontal front porch >= 50



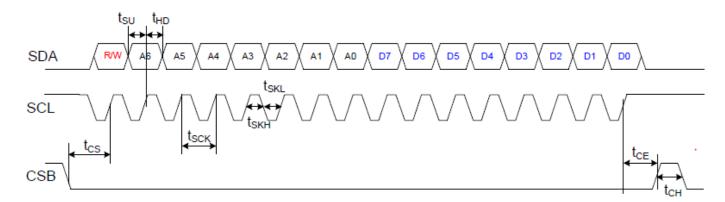




5.2 3 wire SPI Timing

## SPI Timing Specification

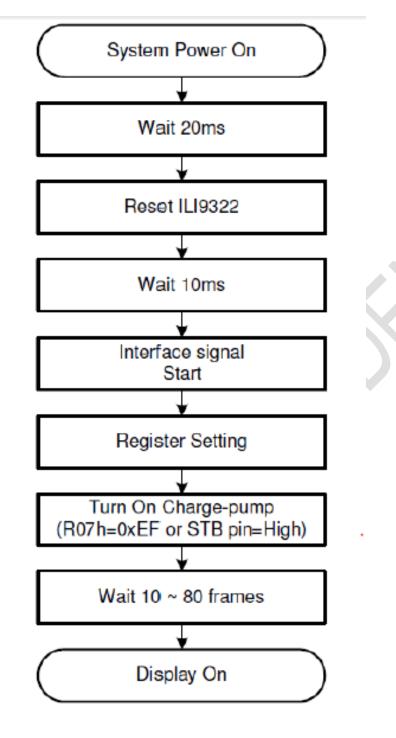
| <b>~ , , , , , , , , , ,</b> |                  |      |      |      |      |      |  |  |
|------------------------------|------------------|------|------|------|------|------|--|--|
| Items                        | Symbol           | Min. | Тур. | Max. | Unit | Note |  |  |
| CSB to SCL Setup time        | t <sub>cs</sub>  | 50   | -    | -    | ns   |      |  |  |
| CSB to SCL Hold time         | t <sub>CE</sub>  | 50   | -    | -    | ns   |      |  |  |
| SCL Period                   | t <sub>sck</sub> | 50   | -    | -    | ns   |      |  |  |
| SCL High Period              | t <sub>sKH</sub> | 25   | -    | -    | ns   |      |  |  |
| SCL Low Period               | t <sub>SKL</sub> | 25   | -    | -    | ns   |      |  |  |
| Data Setup Time              | t <sub>su</sub>  | 15   | -    | -    | ns   |      |  |  |
| Data Hold Time               | t <sub>HD</sub>  | 15   | -    | -    | ns   |      |  |  |
| CSB High Pulse Period        | t <sub>CH</sub>  | 50   | -    | -    | ns   |      |  |  |



R/W=1, Read Mode R/W=0, Write Mode



5.3 Power On Sequence



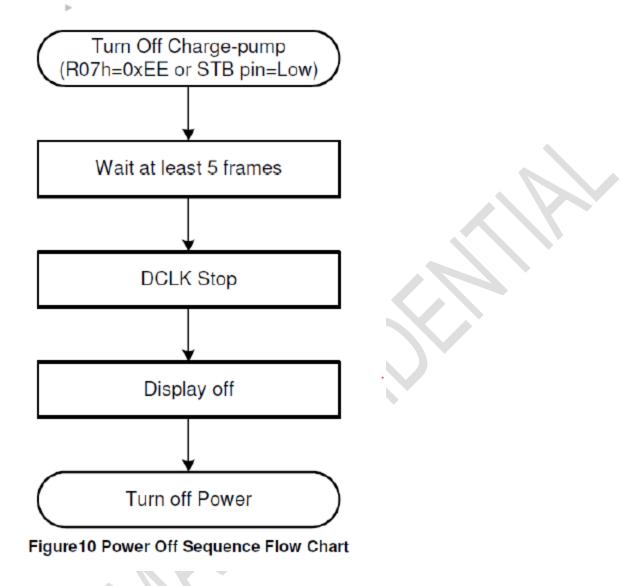
## Figure8 Power On Sequence Flow Chart

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Model No.TM035KVHG01

5.4 Power On Sequence



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## 6 Capacitive Touch Panel

#### 6.1 Touch Panel Module Characteristics

| ltem                               | Description         | Note        |
|------------------------------------|---------------------|-------------|
| Driver IC                          | ST1633I             |             |
| Multi Touch Suppor                 | 5 fingers           | Add Gesture |
| Interface                          | I2C                 |             |
| Surface hardness                   | ≥7H                 |             |
| Slave Address                      | 0X70                |             |
| Host SCL,SDA Pull-Up<br>Resistance | On customer's board |             |

#### 6.2 Absolute Maximum Ratings

| ltem                     | Symbol | Min   | Тур | Max  | Unit | Remark |  |  |
|--------------------------|--------|---|-----|------|------|--------|--|--|
| Operating<br>Temperature | TOP    | -20   |     | +70  | °C   |        |  |  |
| Storage Temperature      | TST    | -30   |     | +80  | °C   |        |  |  |
| Input voltage range      | VDDTP  | -0.3  |     | +6.0 | V    |        |  |  |
| Static Electricity       |        | Be sure that you are grounded when handing TP |     |      |      |        |  |  |

Note1: If the module exceeds the absolute maximum ratings, it may be damaged permanently .Also, if the module operated with the absolute maximum ratings for a long time, its reliability may drop.

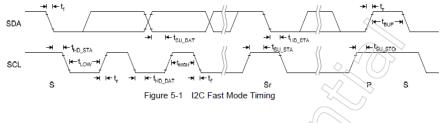


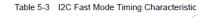
## 6.3 DC Electrical Characteristics

| ltem                      |             | Symbol       | Test Condition              | MIN            | TYP | MAX        | Unit | Remark |
|---------------------------|-------------|--------------|-----------------------------|----------------|-----|------------|------|--------|
| Power Supply              |             | VDDTP        |                             | 2.7            | 3.3 | 3.6        | V    |        |
| I/O Pov                   | ver Supply  | IOVCC        |                             | 1.6            | 3.3 | 3.6        | V    |        |
| Input<br>Signal           | High Level  | Vн           |                             | 0.85*IOV<br>CC |     |            | V    |        |
| Voltage                   | Low Level   | V⊫           |                             |                |     | 0.15*IOVCC | V    |        |
| Operatir                  | ng Current  | NML          | 21TX,12RX                   |                |     | 21         | mA   |        |
| Idle Current              |             | IDLE         | 21TX,12RX,scan<br>rate=20Hz |                |     | 21         | mA   |        |
| Power D                   | own Current | IPD          |                             |                | -   | 20         | uA   |        |
| Input Pu<br>Resistor      | •           | Rpu          |                             | 50             |     | 60         | Kohm |        |
| Output Driving<br>Current |             | <b>I</b> DRV | VOH=IOVDDx0.8               | 6              | Ŧ   |            | mA   |        |
| Output Sinking<br>Current |             | Isink        | Vol=IOVDDx0.2               | 10             |     |            | mA   |        |
| Low Voltage Reset         |             | Vlvr         |                             |                |     | 2.3        | V    |        |

Condition: VDD=IOVDD=3.3V,TA=25°C, unless be specified individually.

### 6.4 AC Electrical Characteristics





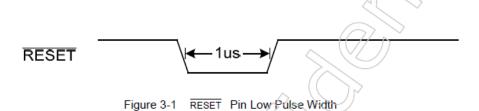
| Symbol              | Parameter   | $\sim$   | Unit |      |     |
|---------------------|---|----------|------|------|-----|
| Symbol              | i arameter  | Min.     | Тур  | Max. |     |
| f <sub>SCL</sub>    | SCL clock frequency   | 0        |      | 400  | kHz |
| t <sub>LOW</sub>    | Low period of the SCL clock   | 1,3      | JF   | -    | us  |
| t <sub>нібн</sub>   | High period of the SCL clock  | 0.6      | 2-   | -    | us  |
| t <sub>f</sub>      | Signal falling time   | ->>      | -    | 300  | ns  |
| t,                  | Signal rising time  | <u> </u> | -    | 300  | ns  |
| t <sub>su_sta</sub> | Set up time for a repeated START condition  | 0.6      | -    | -    | us  |
| t <sub>hd_sta</sub> | Hold time (repeated) START condition.<br>After this period, the first clock pulse is<br>generated | 0.6      | -    | -    | us  |
| t <sub>su_dat</sub> | Data set up time  | 100      | -    | -    | ns  |
| t <sub>HD DAT</sub> | Data hold time  | 0        | -    | 0.9  | us  |
| t <sub>su_sто</sub> | Set up time for STOP condition  | 0.6      | -    | -    | us  |
| t <sub>BUF</sub>    | Bus free time between a STOP and START condition  | 1.3      | -    | -    | us  |
| Cb                  | Capacitive load for each bus line   | -        | -    | 400  | pF  |



#### 6.5 System management

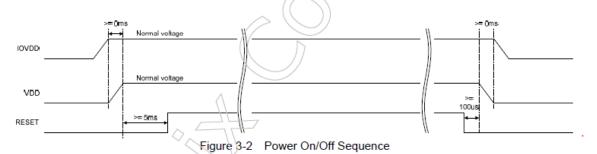
#### 6.5.1 Reset

Master can reset ST1633i through RESET pin. RESET pin is low active and needs hold low for 1us to take effect.



#### 6.5.2 Power On/Off Sequence

RESET pin should be held low before power on and power off. During power on, after both VDD and IOVDD reach normal voltage, RESET pin needs to be held low for 5ms to ensure internal block stable.





## 7 Optical Characteristics

| ltem           |           | Symbol           | Condition          | Min   | Тур   | Max   | Unit              | Remark   |  |
|----------------|-----------|------------------|--------------------|-------|-------|-------|-------------------|----------|--|
|                |           | θТ               |                    | 50    | 60    | -     |                   |          |  |
| View Angles    |           | θΒ               | CR≧10              | 60    | 70    | -     | Dograa            | Note2,3  |  |
| View Angles    |           | θL               | CK = 10            | 60    | 70    | -     | Degree            | NOLEZ,3  |  |
|                |           | θR               |                    | 60    | 70    | -     |                   |          |  |
| Contrast Ratio | C         | CR               | θ=0°               | 400   | 500   | -     |                   | Note 3   |  |
| Response Tin   | <b>no</b> | T <sub>ON</sub>  | <b>25</b> ℃        |       | 20    | 30    |                   | Note 4   |  |
| Response i in  |           | T <sub>OFF</sub> | 250                | -     | 20    | 30    | ms                | Note 4   |  |
|                | White     | х                |                    | 0.263 | 0.303 | 0.343 |                   | Note 1,5 |  |
|                |           | У                | Backlight is<br>on | 0.277 | 0.317 | 0.357 |                   |          |  |
|                | Red       | х                |                    | 0.573 | 0.613 | 0.653 |                   | Noto 1 5 |  |
| Chromaticity   |           | У                |                    | 0.303 | 0.343 | 0.383 |                   | Note 1,5 |  |
| Childhaticity  | Green     | х                |                    | 0.308 | 0.348 | 0.388 |                   |          |  |
|                | Green     | У                |                    | 0.550 | 0.590 | 0.630 |                   | Note 1,5 |  |
|                | Blue      | х                |                    | 0.117 | 0.157 | 0.197 |                   | Noto 1 5 |  |
|                | Diue      | У                |                    | 0.027 | 0.067 | 0.107 |                   | Note 1,5 |  |
| Uniformity     |           | U                |                    | 75    | 80    |       | %                 | Note 6   |  |
| NTSC           |           |                  |                    | 55    | 60    |       | %                 | Note 5   |  |
| Luminance      |           | Ļ                |                    | 320   | 400   |       | cd/m <sup>2</sup> | Note 7   |  |

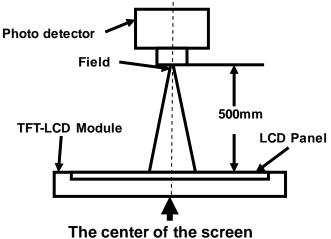
1.  $I_F = 20$  mA, and the ambient temperature is  $25^{\circ}$ C.

2. The test systems refer to Note 1 and Note 2.



Note 1: Definition of optical measurement system.

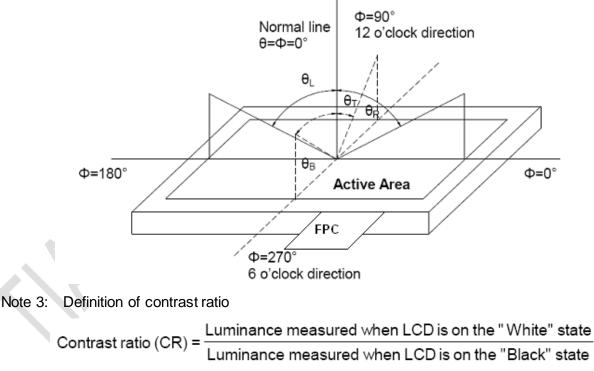
The optical characteristics should be measured in dark room. After 5 Minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



The center of the screen

Note 2: Definition of viewing angle range and measurement system.

viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).



"White state ": The state is that the LCD should drive by Vwhite.

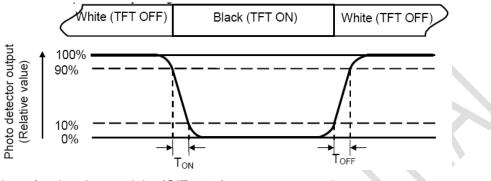
"Black state": The state is that the LCD should drive by Vblack.

Vwhite: To be determined Vblack: To be determined.



#### Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time  $(T_{ON})$  is the time between photo detector output intensity changed from 90% to 10%. And fall time  $(T_{OFF})$  is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

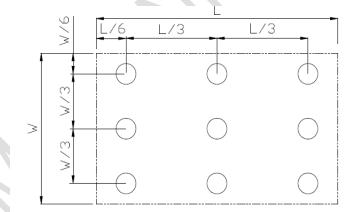
Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = Lmin/ Lmax

L-----Active area length W----- Active area width



Lmax: The measured Maximum luminance of all measurement position.

Lmin: The measured Minimum luminance of all measurement position.

Note 7: Definition of Luminance:

Measure the luminance of white state at center point.



## 8 Environmental/Reliability Test

| No | Test Item                                      | Condition   | Remarks   |
|----|--|---|---|
| 1  | High Temperature<br>Operation                  | Ta = +70℃, 240 hours  | IEC60068-2-1:2007<br>GB2423.2-2008  |
| 2  | Low Temperature<br>Operation                   | Ta = $-20^{\circ}$ C, 240 hours   | IEC60068-2-1:2007<br>GB2423.1-2008  |
| 3  | High Temperature<br>Storage                    | Ta = +80℃, 240 hours  | IEC60068-2-1:2007<br>GB2423.2-2008  |
| 4  | Low Temperature<br>Storage                     | Ta = $-30^{\circ}$ C, 240 hours   | IEC60068-2-1:2007<br>GB2423.1-2008  |
| 5  | Storage at High<br>Temperature and<br>Humidity | 60℃ 90%RH 240H  | IEC60068-2-78 :2001<br>GB/T2423.3—2006  |
| 6  | Thermal Shock<br>(non-operation)               | -30℃,30min ~80℃,30min<br>Change time:5min,30cycles  | Start with cold<br>temperature,<br>End with high<br>temperature,<br>IEC60068-2-14:1984,G<br>B2423.22-2002 |
| 7  | ESD  | C=150pF, R=330Ω,5points/panel<br>Air:± 8KV, 5times,<br>Contact:± 4KV, 5 times,<br>(Environment: 15°C ~35°C,<br>30%~60%, 86Kpa~106Kpa) | IEC61000-4-2:2001<br>GB/T17626.2-2006   |
| 8  | Package Vibration                              | Frequency: 5-20-200HZ, PSD:<br>0.01-0.01-0.001 Total:0.781g2/HZ,x/y/z<br>every direction 30min)                                       | IEC60068-2-6:1982<br>GB/T2423.10—1995   |
| 9  | Mechanical Shock<br>(Non OP)                   | Half Sine Wave<br>60G ,6ms,±X,±Y,±Z<br>3times for each direction  | IEC60068-2-27:1987<br>GB/T2423.5—1995   |
| 10 | Package Drop Test                              | Hight : 60cm , 1corner , 3 edges , 6 surfaces   | IEC60068-2-32:1990<br>GB/T2423.8—1995   |

Note1: Ts is the temperature of panel's surface.

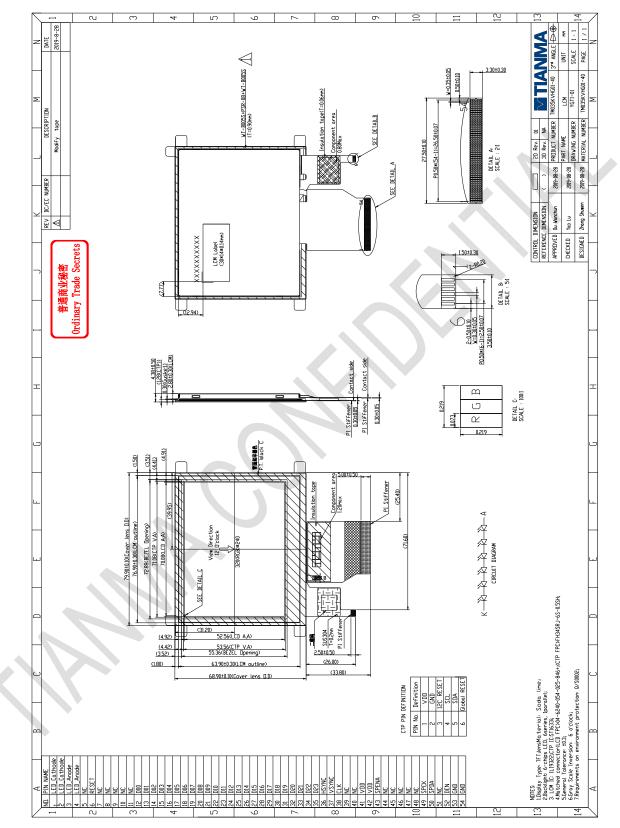
Note2: Ta is the ambient temperature of sample.

Note3: Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.

Note 4: In the standard condition, there shall be no practical problem that may affect the display function. After the reliability test, the product only guarantees operation, but don't guarantee all of the cosmetic specification.



## 9 Mechanical Drawing





## 10 Packing Drawing

## 10.1 Packaging Material

#### Per Carton

| No | ltem           | Model (Materiel)    | Dimensions(mm) | Unit<br>Weight(Kg) | Quantit<br>y | Remark      |  |
|----|----------------|---------------------|----------------|--------------------|--------------|-------------|--|
| 1  | LCM module     | TM035KVHG01-40      | 79.9×68.9×4.38 | 0.045              | 144          |             |  |
| 2  | Tray           | PET (Transmit)      | 485×330×16     | 0.205              | 21           | Anti-static |  |
| 3  | Dust-proof Bag | PE                  | 700×545        | 0.040              | 1            |             |  |
| 4  | вох            | CORRUGATED<br>PAPER | 520×345×74     | 0.39               | 3            |             |  |
| 5  | Label          | Paper               | 100×52         | 0.001              | 1            |             |  |
| 6  | Carton         | CORRUGATED<br>PAPER | 544×365×250    | 1.01               | 1            |             |  |
| 7  | Total weight   | 13.01Kg±5%          |                |                    |              |             |  |

#### **10.2** Packaging Specification and Quantity

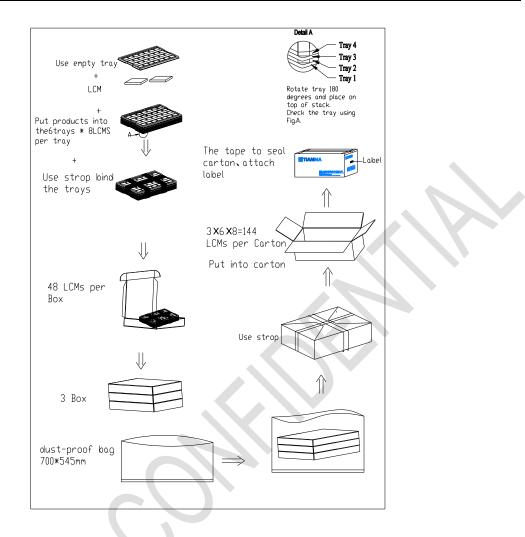
10.2.1 LCM quantity per tray: 2rowx4column =8;

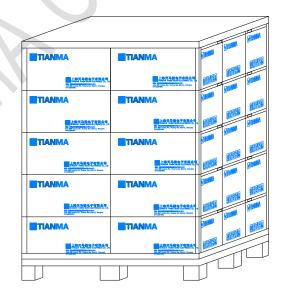
10.2.2 Total LCM quantity in Carton: Number of PET trays 18× quantity per tray 8= 144 Note: Please refer to the data from "estimated report about the dimension and stack of Carton "about stacking carton

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## **11 Precautions for Use of LCD Modules**

11.2 Handling Precautions

11.2.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

11.2.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

11.2.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

11.2.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

11.2.5 If the display surface is contaMinated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

Isopropyl alcohol

Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents
- 11.2.6 Do not attempt to disassemble the LCD Module.
- 11.2.7 If the logic circuit power is off, do not apply the input signals.

11.2.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

- 10.1.8.1 Be sure to ground the body when handling the LCD Modules.
- 10.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.

10.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.

10.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

11.3 Storage precautions

11.3.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

11.3.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature :  $0^{\circ}$ C  $\sim 40^{\circ}$ C Relatively humidity:  $\leq 80\%$ 

11.3.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

11.4 Transportation Precautions

11.4.1 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.

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Our company network supports you worldwide with offices in Germany, Austria, Switzerland, the UK and the USA. For more information please contact:

Headquarters

**Fortec Group Members** 





DISTEC

A FORTEC GROUP MEMBER

FORTEC Elektronik AG Augsburger Str. 2b 82110 Germering

Phone: E-Mail: Internet: +49 89 894450-0 info@fortecag.de www.fortecag.de

Distec GmbH Office Vienna Nuschinggasse 12 1230 Wien

Phone: E-Mail: Internet: +43 1 8673492-0 info@distec.de www.distec.de

Distec GmbH Augsburger Str. 2b 82110 Germering

Phone: E-Mail:

Internet:

+49 89 894363-0 info@distec.de www.distec.de

ALTRAC AG

Bahnhofstraße 3 5436 Würenlos

Phone: E-Mail: Internet: +41 44 7446111 info@altrac.ch www.altrac.ch

Display Technology Ltd.

Osprey House, 1 Osprey Court Hichingbrooke Business Park Huntingdon, Cambridgeshire, PE29 6FN

Phone: E-Mail: Internet: +44 1480 411600 info@displaytechnology.co.uk www. displaytechnology.co.uk

Apollo Display Technologies, Corp. 87 Raynor Avenue, Unit 1Ronkonkoma, NY 11779

Phone: E-Mail: Internet: +1 631 5804360 info@apollodisplays.com www.apollodisplays.com



Austria













