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Datasheet

Ortustech

COM35H3R12ULC

OR-20-052

This product is under development and specifications are subject to change.

Specifications for

Blanview TFT-LCD Monitor (TENTATIVE)

(3.5*" VGA 480 x RGB x 640 Portrait)

Version 0.0

(Please be sure to check the specifications latest version.)

MODEL COM35H3R12ULC

| |
|---------------------|
| Customer's Approval |
| Signature : |
| Name : |
| Section : |
| Title : |
| Date : |



TOPPAN INC.
Electronics Division
Ortus Subdivision

Approved by

Checked by

Prepared by

Contents

| | | |
|---|-------|----|
| 1. Application | | 4 |
| 2. Outline Specifications | | |
| 2.1 Features of the Product | | 5 |
| 2.2 Display Method | | 5 |
| 3. Dimensions and Shape | | |
| 3.1 Dimensions | | 7 |
| 3.2 Outward Form | | 8 |
| 3.3 Serial № print (S-print) | | 9 |
| 4. Pin Assignment | | 10 |
| 5. Block Diagram | | 11 |
| 6. Absolute Maximum Rating | | 12 |
| 7. Recommended Operating Conditions | | 12 |
| 8. Electrical Characteristics | | |
| 8.1 DC Characteristics | | 13 |
| 8.2 AC Characteristics | | 14 |
| 8.3 Input Timing Characteristics | | 16 |
| 8.4 Driving Timing Chart | | 17 |
| 8.5 Example of Driving Timing Chart | | 18 |
| 9. Power ON/OFF sequence | | 19 |
| 10. Characteristics | | |
| 10.1 Optical Characteristics | | 20 |
| 10.2 Temperature Characteristics | | 21 |
| 11. Criteria of Judgment | | |
| 11.1 Defective Display and Screen Quality | | 22 |
| 11.2 Screen and Other Appearance | | 23 |
| 12. Reliability Test | | 24 |
| 13. Packing Specifications | | 26 |
| 14. Handling Instruction | | |
| 14.1 Cautions for Handling LCD panels | | 27 |
| 14.2 Precautions for Handling | | 28 |
| 14.3 Precautions for Operation | | 28 |
| 14.4 Storage Condition for Shipping Cartons | | 29 |
| 14.5 Precautions for Peeling off the Protective film | | 30 |
| 14.6 Warranty | | 30 |
| APPENDIX | | 31 |

1. Application

This Specification is applicable to 88.8 mm (3.5 inch) Blanview TFT-LCD monitor for non-military use.

- ◎ TOPPAN makes no warranty or assume no liability that use of this Product and/or any information including drawings in this Specification by Purchaser is not infringing any patent or other intellectual property rights owned by third parties, and TOPPAN shall not grant to Purchaser any right to use any patent or other intellectual property rights owned by third parties. Since this Specification contains TOPPAN's confidential information and copy right, Purchaser shall use them with high degree of care to prevent any unauthorized use, disclosure, duplication, publication or dissemination of TOPPAN's confidential information and copy right.
- ◎ If Purchaser intends to use this Products for an application which requires higher level of reliability and/or safety in functionality and/or accuracy such as transport equipment (aircraft, train, automobile, etc.), disaster-prevention/security equipment or various safety equipment, Purchaser shall consult TOPPAN on such use in advance.
- ◎ This Product shall not be used for application which requires extremely higher level of reliability and/or safety such as aerospace equipment, telecommunication equipment for trunk lines, control equipment for nuclear facilities or life-support medical equipment.
- ◎ It must be noted as an mechanical design manner, especial attention in housing design to prevent arcuation/flexure caused by stress to the LCD module shall be considered.
- ◎ TOPPAN assumes no liability for any damage resulting from misuse, abuse, and/or miss-operation of the Product deviating from the operating conditions and precautions described in the Specification.
- ◎ It shall be mutually conferred if nonconforming defect which result from unspecified cause in this specification arises.
- ◎ If any issue arises as to information provided in this Specification or any other information, TOPPAN and Purchaser shall discuss them in good faith and seek solution.
- ◎ TOPPAN assumes no liability for defects such as electrostatic discharge failure occurred during peeling off the protective film or Purchaser's assembly process.
- ◎ This Product is compatible for RoHS(2.0) directive.

| Object substance | Maximum content [ppm] |
|--|-----------------------|
| Cadmium and its compound | 100 |
| Hexavalent Chromium Compound | 1000 |
| Lead & Lead compound | 1000 |
| Mercury & Mercury compound | 1000 |
| Polybrominated biphenyl series (PBB series) | 1000 |
| Polybrominated biphenyl ether series (PBDE series) | 1000 |
| Bis(2-ethylhexyl)phthalate series(DEHP series) | 1000 |
| Butyl benzyl phthalate series(BBP series) | 1000 |
| Dibutyl phthalate series(DBP series) | 1000 |
| Diisobutyl phthalate series(DIBP series) | 1000 |

2. Outline Specifications

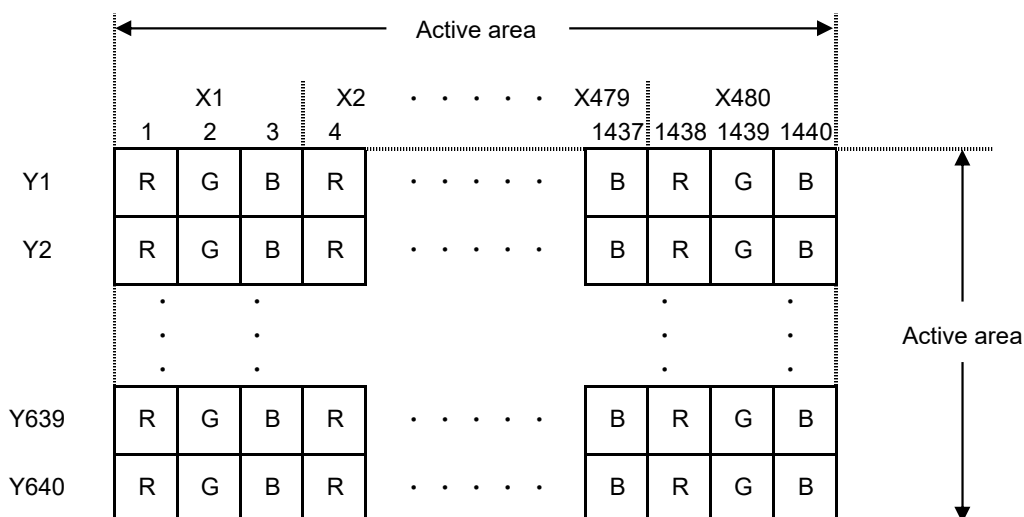
2.1 Features of the Product

- 3.5 inch diagonal display, 1440 [H] x 640 [V] dots.
- 6-bit / 262,144 colors.
- Timing generator [TG], Counter-electrode driving circuitry, Built-in power supply circuit.
- Power save (Standby) mode capable.
- Long life & High bright white LED back-light.
- Blanview TFT-LCD, improved outdoor readability.

| | Indoor | | Outdoor | |
|---------------|-------------|---------------------------------|-------------|---------------------------------|
| | Readability | Power Efficiency (Battery Life) | Readability | Power Efficiency (Battery Life) |
| Transmissive | Good | Good | Fair | Poor |
| Transflective | Fair | Poor | Good | Good |
| Blanview | Good | Good | Good | Good |

2.2 Display Method

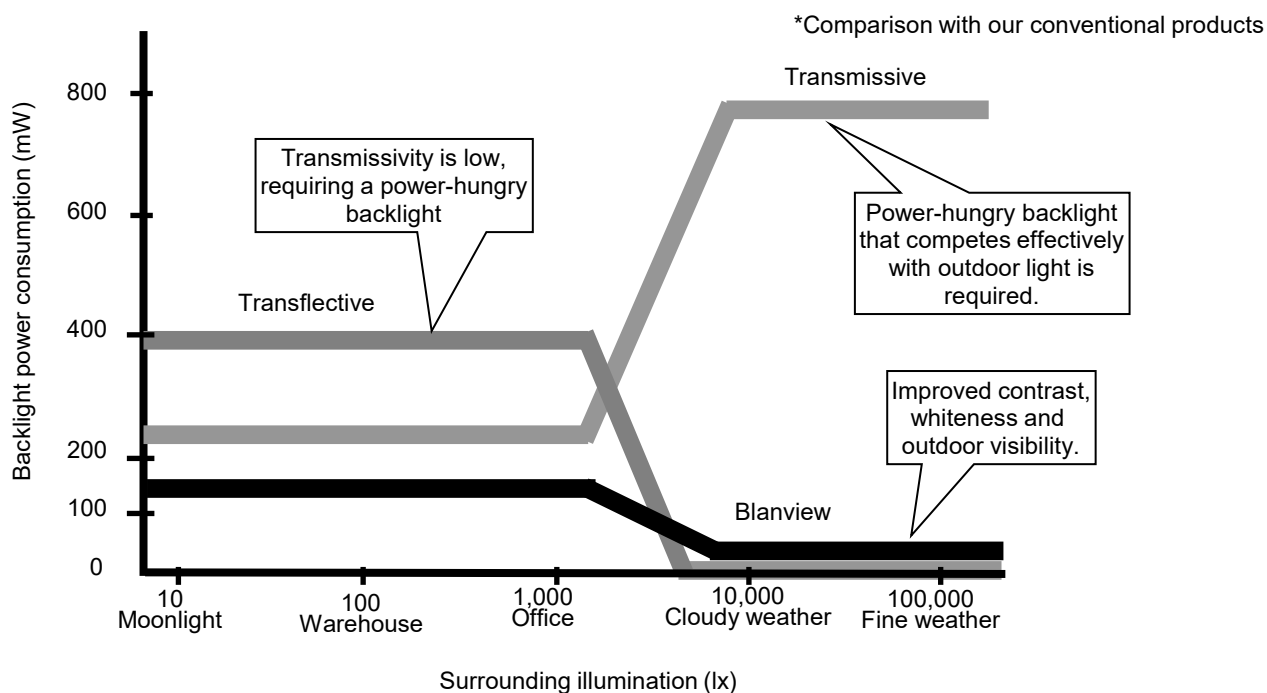
| Items | Specifications | Remarks |
|---------------------|--|----------------------------|
| Display type | VA , 262,144 colors. Blanview, Normally black. | |
| Driving method | a-Si TFT Active matrix. Line-scanning, Non-interlace. | |
| Dot arrangement | RGB stripe arrangement. | Refer to "Dot arrangement" |
| Signal input method | 6-bit RGB,parallel input. | |
| Backlight type | Long life & High bright white LED. | |
| NTSC ratio | 50% | |



Dot arrangement (FPC cable placed leftside)

<Features of Blanview>

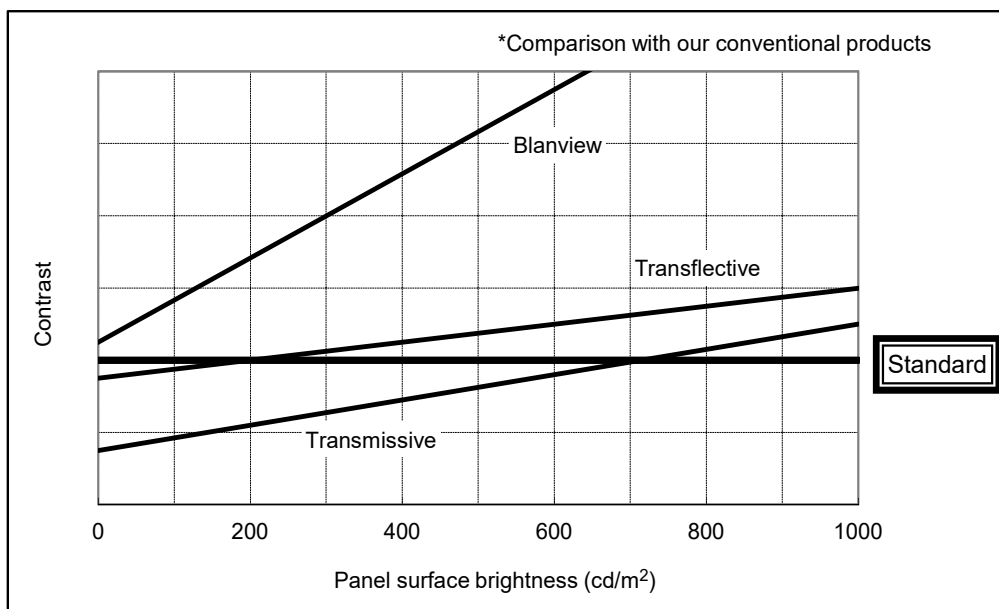
- Backlight power consumption required to assure visibility. (equivalent to 3.5"QVGA)



- Contrast characteristics under 100,000lx. (same condition as direct sunlight.)

With better contrast (higher contrast ratio), Blanview TFT-LCD has the best outdoor readability in three different types of TFT-LCD.

Below chart shows contrast value against panel surface brightness. (Horizontal: Panel surface brightness/ Vertical: Contrast value) LCD panel has enough outdoor readability above our Standard line. (TOPPAN criteria)



3. Dimensions and Shape

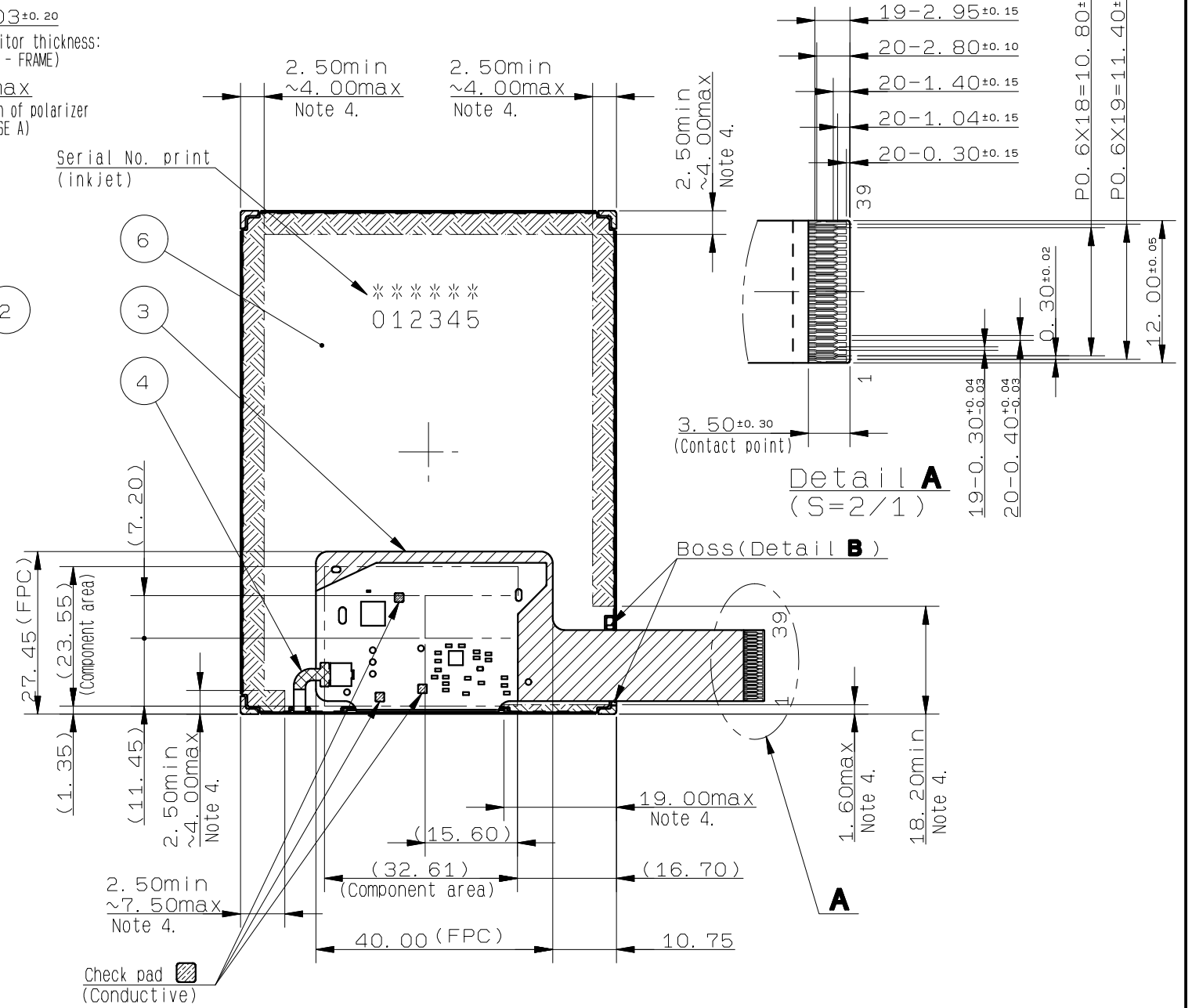
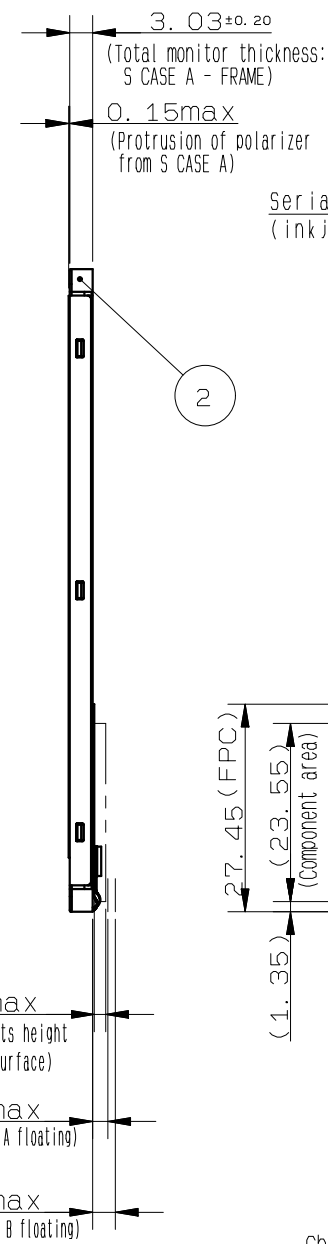
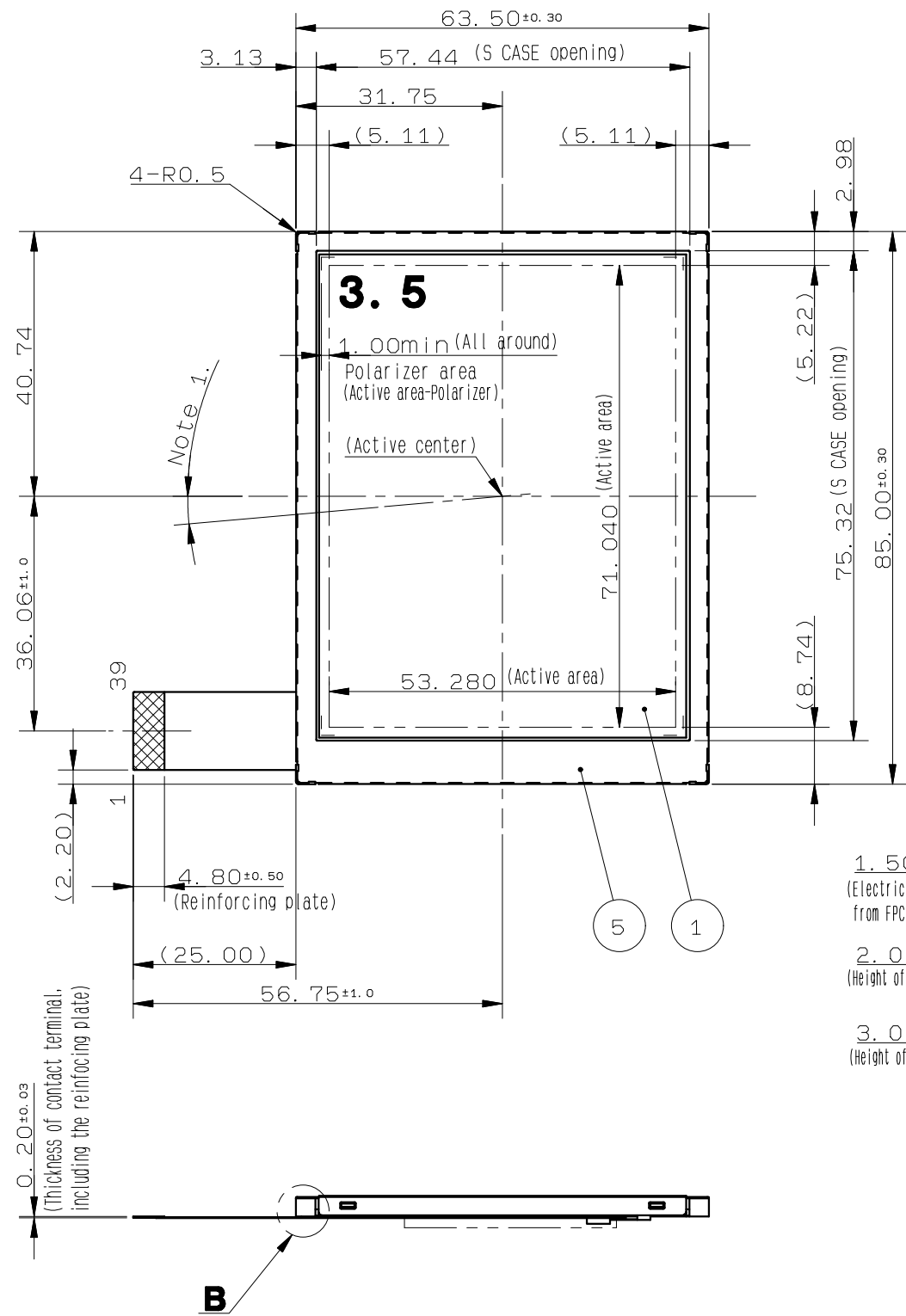
3.1 Dimensions

| Items | Specifications | Unit | Remarks |
|-----------------------------------|-------------------------------|------|-------------------------------------|
| Outline dimensions | 63.50[H] × 85.00[V] × 3.03[D] | mm | Exclude FPC cable and parts on FPC. |
| Active area | 53.28[H] × 71.04[V] | mm | 88.8 mm diagonal |
| Number of dots | 1440[H] × 640[V] | dot | |
| Dot pitch | 37.00[H] × 111.00[V] | μm | |
| Surface hardness of the polarizer | 3 | H | Load:2.0N |
| Weight | 30.8 | g | Include FPC cable |

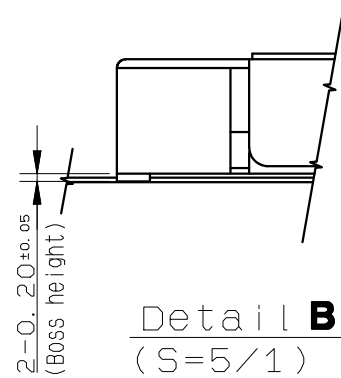
3.2 Outward Form

(8/33)
22TLM073
Issue:Oct.5,2022

| EC No. | REV. No. | REVISE | DATE (Y:M:D) | APPROVED | CHECKED | PREPARED |
|--------|----------|--------|--------------|----------|---------|----------|
| ### | | | ##:##:## | ## | ## | |



- Note 1. Angular deviation of LCD cell from the TFT-LCD monitor's reference axis shall be less than [±40°].
- Note 2. Recommended FPC connectors
For LCD(FPC A) : HIROSE, part number:FH23-39S-0.3SHW(05)
- Note 3. Protective film is affixed on front surface of the screen.
Location tolerance of the protective film shall be ±1.5 mm to the polarizing film.
- Note 4. In case TFT-LCD monitor is fixed to the case of your product, it's recommended that monitor is fixed in to area.



| S CASE C | 6 | SUS | |
|-----------|------|----------------------------|--------------|
| S CASE A | 5 | SUS | |
| FPC B | 4 | | Use of LED |
| FPC A | 3 | | Use of LCD |
| FRAME | 2 | PC | |
| LCD | 1 | Glass thickness=0.50±0.50t | |
| PART NAME | ITEM | PART CODE | MODEL NUMBER |

| | | | |
|---------------|------------------------|--|---------|
| APPROVED 木下大輔 | GENERAL TOLERANCE ±0.5 | SCALE 1/1 | UNIT mm |
| CHECKED 加藤真一 | ISSUE (Y:M:D) 22:09:05 | MODEL COM35H3R12U** | |
| CHECKED | NAME | TOPPAN INC. DO NOT DUPLICATE, CONFIDENTIAL AND PROPRIETARY DRAWING No. REV. SHEET DIV. | |
| DESIGN 富田恵太 | | | |
| DRAW 富田恵太 | | | |
| OUTLINE-D3R12 | | | |
| RJD603297D301 | | # | / |

3.3 Serial № print (S-print)

3.3.1 Display Items

S-print indicates the least significant digit of manufacture year (1digit), manufacture month with below alphabet (1letter), model code (5characters), serial number (6digits).

* Contents of Display

| | | | |
|---|---|-------|-------|
| * | * | ***** | ***** |
| - | - | ----- | ----- |
| a | b | c | d |

| Contents of display | | | | |
|---------------------|---|---|----------------------------------|----------------------------------|
| a | The least significant digit of manufacture year | | | |
| b | Manufacture month | Jan-A Feb-B Mar-C Apr-D | May-E Jun-F Jul-G Aug-H | Sep-I Oct-J Nov-K Dec-L |
| c | Model code | 35RVC (Made in Japan) 35RWC (Made in Malaysia) | | |
| d | Serial number | | | |

* Example of indication of Serial № print (S-print)

- Made in Japan

2L35RVC000125

means "manufactured in December 2022, 3.5" RV type, C specifications, serial number 000125"

- Made in Malaysia

2L35RWC000125

means "manufactured in December 2022, 3.5" RW type, C specifications, serial number 000125"

3.3.2 Location of Serial № print (S-print)

Refer to 3.2 "Outward Form".

3.3.3 Others

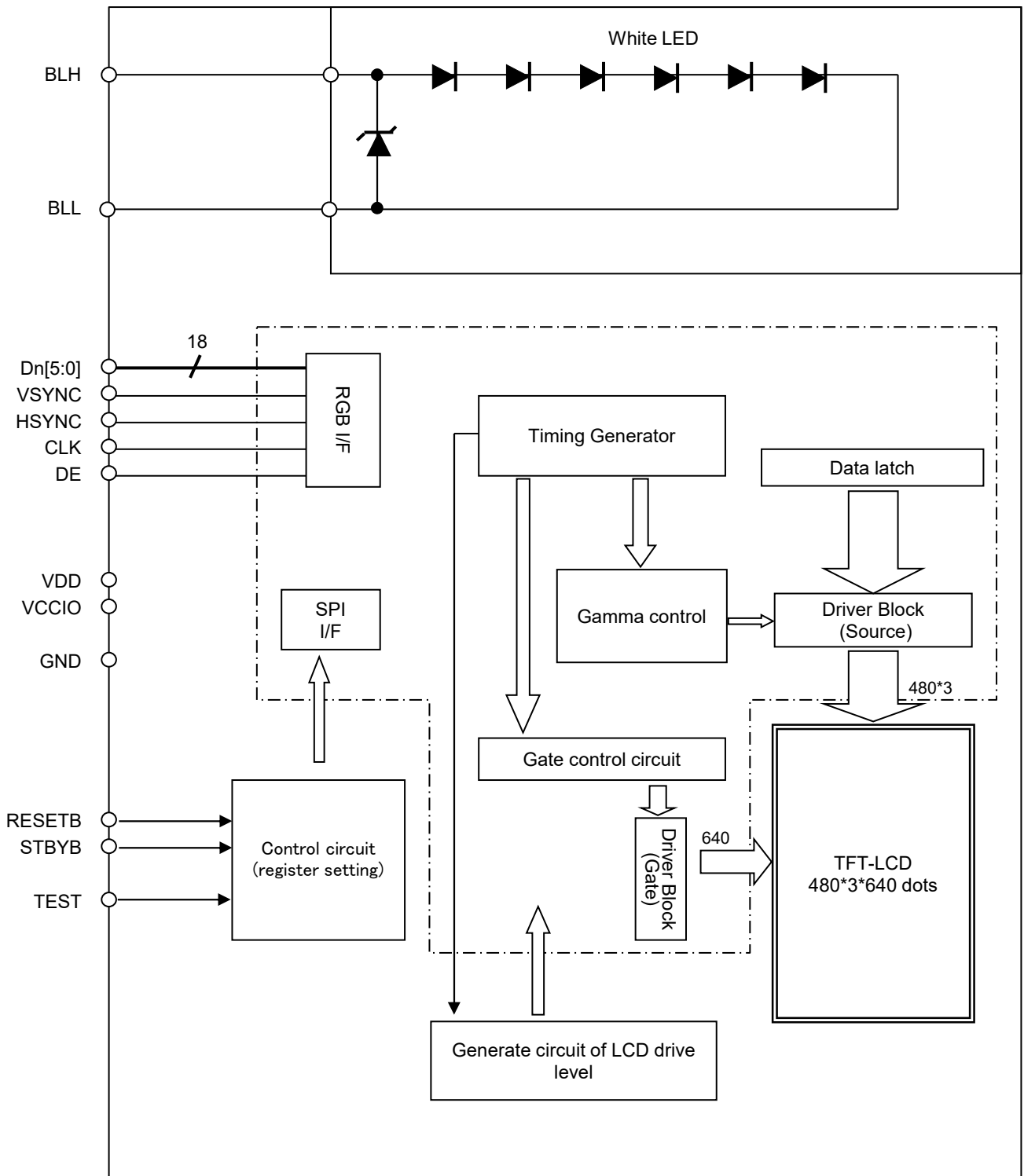
Please note that it is likely to disappear with an organic solvent about the Serial print.

4. Pin Assignment

| No. | Symbol | Function |
|-----|--------|---|
| 1 | VSS | Ground |
| 2 | VSS | Ground |
| 3 | VDD | Power supply input. |
| 4 | VCCIO | Logic Interface Power supply input. |
| 5 | VSS | Ground |
| 6 | RESETB | System reset signal input.(Lo: active) |
| 7 | HSYNC | Horizontal sync signal input. (Negative polarity) |
| 8 | VSYNC | Vertical sync signal input.(Negative polarity) |
| 9 | CLK | Clock input for display. (Data Input on the falling edge) |
| 10 | VSS | Ground |
| 11 | D00 | Display data input for (B). 00h for black display D00:LSB D05:MSB Driver IC carries out gamma conversion internally. |
| 12 | D01 | |
| 13 | D02 | |
| 14 | D03 | |
| 15 | D04 | |
| 16 | D05 | |
| 17 | D10 | Display data input for (G). 00h for black display D10:LSB D15:MSB Driver IC carries out gamma conversion internally. |
| 18 | D11 | |
| 19 | D12 | |
| 20 | D13 | |
| 21 | D14 | |
| 22 | D15 | |
| 23 | D20 | Display data input for (R). 00h for black display D20:LSB D25:MSB Driver IC carries out gamma conversion internally. |
| 24 | D21 | |
| 25 | D22 | |
| 26 | D23 | |
| 27 | D24 | |
| 28 | D25 | |
| 29 | VSS | Ground |
| 30 | DE | Input data effective signal. (It is effective for the period of "H") |
| 31 | STBYB | Standby signal (Lo:Standby operation,Hi:Normal operation) |
| 32 | TEST1 | Connect to Ground. |
| 33 | NC | OPEN |
| 34 | NC | OPEN |
| 35 | NC | OPEN |
| 36 | NC | OPEN |
| 37 | TEST2 | Connect to Ground. |
| 38 | BLH | LED drive power source. (Anode side) |
| 39 | BLL | LED drive power source. (Cathode side) |

- Recommended connector: HIROSE ELECTRIC FH23 series [FH23-39S-0.3SHW(05)]
- Please make sure to check a consistency between pin assignment in "3.2 Outward Form" and your connector pin assignment when designing your circuit.
Inconsistency in input signal assignment may cause a malfunction.
- Since FPC cable has gold plated terminals, gilt finish contact shoe connector is recommended.

5. Block Diagram



6. Absolute Maximum Rating

VSS=0V

| Item | Symbol | Condition | Rating | | Unit | Applicable terminal |
|---------------------------|--------|---|--------|-----------|------|--|
| | | | MIN | MAX | | |
| Supply voltage | VDD | Ta=25° C | -0.3 | 4.6 | V | VDD |
| Logic interface voltage | VCCIO | | -0.3 | VDD | V | VCCIO |
| Input voltage for logic | VI | | -0.3 | VCCIO+0.3 | V | CLK,VSYNC,HSYNC,DE D[05:00],D[15:10] D[25:20],STBYB,RESETB |
| Forward current | IL | Ta = 25° C | -- | 35 | mA | BLH-BLL |
| | | Ta = 70° C | -- | 15 | | |
| Storage temperature range | Tstg | | -30 | 80 | ° C | |
| Storage humidity range | Hstg | Non condensing in an environmental moisture at or less than 40° C90%RH. | | | | |

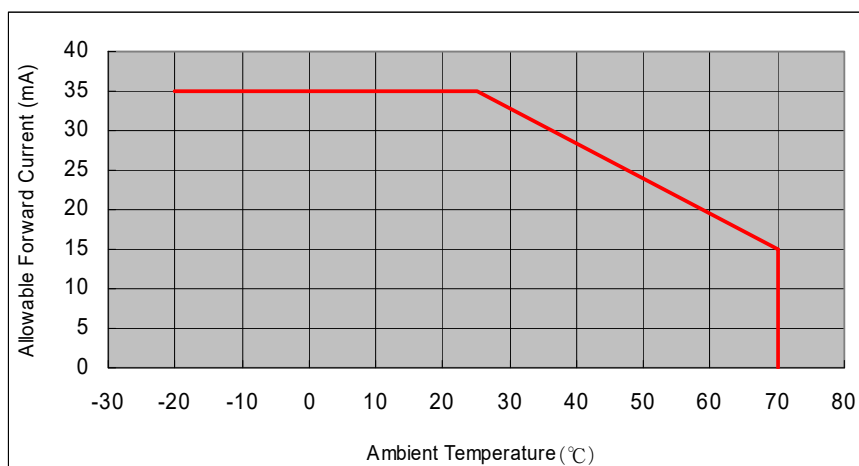
7. Recommended Operating Conditions

VSS=0V

| Item | Symbol | Condition | Rating | | | Unit | Applicable terminal |
|-------------------------------|--------|------------|---|-----|-------|------|--|
| | | | MIN | TYP | MAX | | |
| Supply voltage | VDD | | 2.7 | 3.0 | 3.6 | V | VDD |
| Logic interface voltage | VCCIO | | 1.7 | 1.8 | VDD | V | VCCIO |
| Input voltage for logic | VI | | 0 | -- | VCCIO | V | CLK,VSYNC,HSYNC,DE D[05:00],D[15:10] D[25:20],STBYB,RESETB |
| Operational temperature range | Top | Note1,2 | -20 | +25 | +70 | ° C | Panel surface temperature |
| Operating humidity range | Hop | Ta ≤ 40° C | 20 | -- | 85 | % | |
| | | Ta > 40° C | Non condensing in an environmental moisture at or less than 40° C85%RH. | | | | |

Note1: This monitor is operatable in this temperature range. With regard to optical characteristics, refer to Item 10."Characteristics".

Note 2: Acceptable Forward Current to LED is up to 15mA, when Ta=+70° C.
Do not exceed Allowable Forward Current shown on the chart below.



8. Electrical Characteristics

8.1 DC Characteristics

8.1.1 Display Module

(Unless otherwise noted, Ta=25 °C, VDD=3.0V, VCCIO=1.8V, VSS=0V)

| Item | Symbol | Condition | Rating | | | Unit | Applicable terminal |
|----------------------|--------|-----------------------------------|-----------|-------|-----------|------|--|
| | | | MIN | TYP | MAX | | |
| Input Signal Voltage | VIH | VCCIO=1.7-VDD | 0.7×VCCIO | -- | VCCIO | V | CLK, VSYNC, HSYNC, DE, D[05:00], D[15:10], D[25:20], STBYB, RESETB |
| | VIL | | 0 | -- | 0.3×VCCIO | V | |
| Operating Current | IDD | fCLK=19.8MHz | -- | (8.0) | (16.0) | mA | VDD |
| | ICCIO | Color bar display | -- | (0.6) | (1.2) | mA | VCCIO |
| Stand-by Current | IDDS | Other input with constant voltage | -- | 5.0 | 15.0 | μA | VDD |
| | ICCIOS | | -- | -- | 1.0 | μA | VCCIO |

8.1.2 Backlight

| Item | Symbol | Condition | Rating | | | Unit | Applicable terminal |
|-----------------------------------|--------|-------------------------------|--------|--------|--------|------|---------------------|
| | | | MIN | TYP | MAX | | |
| Forward current | IL25 | Ta=25 °C | — | (10.0) | 35.0 | mA | BLH – BLL |
| | IL70 | Ta=70 °C | — | — | 15.0 | mA | |
| Forward voltage (Reference Value) | VL | Ta=25 °C IL=10.0mA | — | (16.3) | (17.2) | V | |
| Estimated Life of LED | LL | Ta=25 °C IL=10.0mA Note | — | 50,000 | — | hrs | |

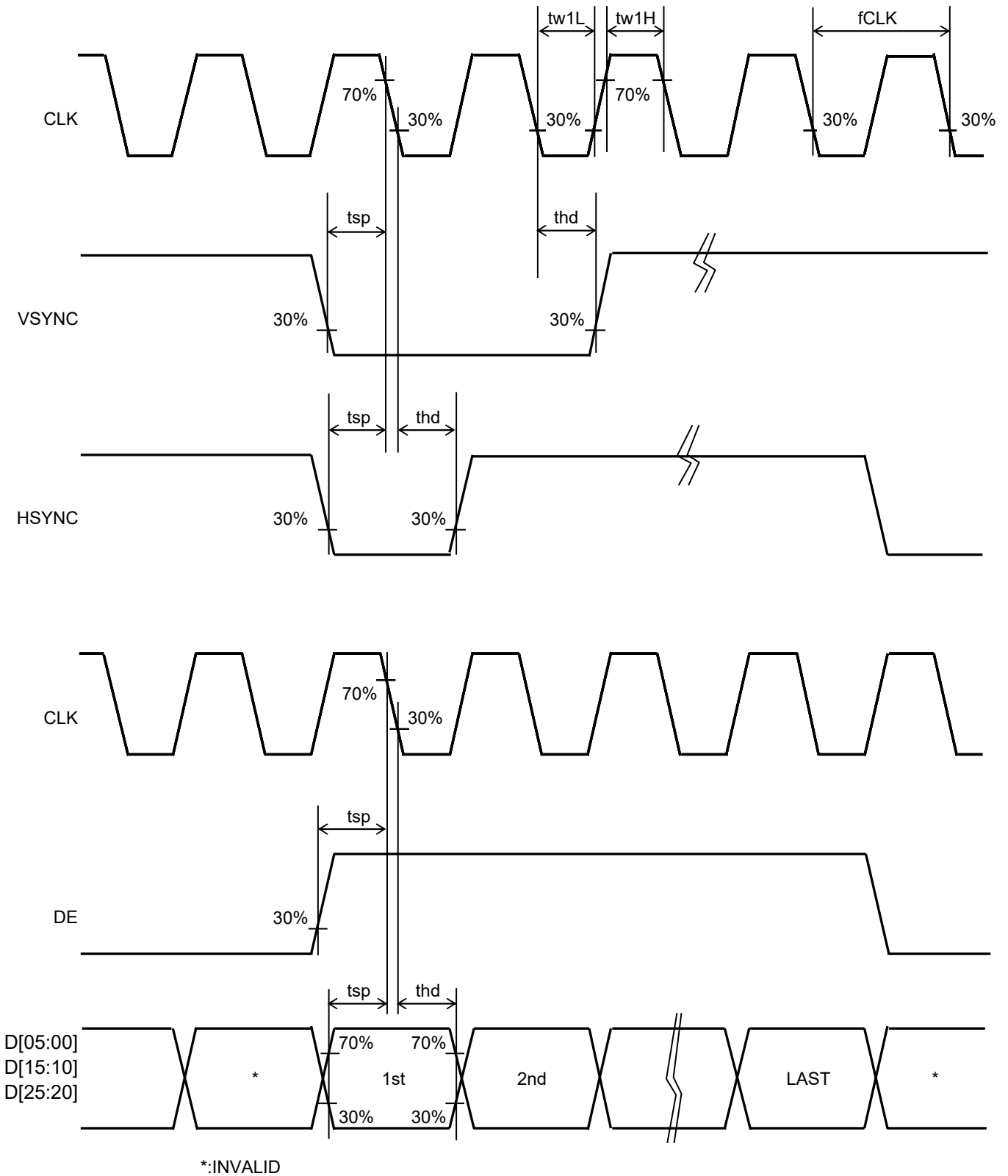
- Note:
- The lifetime of the LED is defined as a period till the brightness of the LED decreases to the half of its initial value.
 - This figure is given as a reference purpose only, and not as a guarantee.
 - This figure is estimated for an LED operating alone.
As the performance of an LED may differ when assembled as a monitor.
 - Estimated lifetime could vary on a different temperature and usually higher temperature could reduce the life significantly.

8.2 AC Characteristics

(Unless otherwise noted, Ta=25° C, VDD=3.0V, VCCIO=1.8V, VSS=0V)

| Item | Symbol | Condition | Rating | | | Unit | Applicable terminal |
|-----------------|--------|-------------------|--------|------|-----|------|---|
| | | | MIN | TYP | MAX | | |
| CLK frequency | fCLK | | 18 | 19.8 | 27 | MHz | CLK |
| CLK Low period | tw1L | 0.3×VCCIO or less | 10 | -- | -- | ns | |
| CLK High period | tw1H | 0.7×VCCIO or more | 10 | -- | -- | ns | |
| Setup time | tsp | | 10 | -- | -- | ns | CLK, VSYNC, HSYNC, DE, D[05:00], D[15:10] D[25:20] |
| Hold time | thd | | 10 | -- | -- | ns | |

Switching Waveform Characteristics



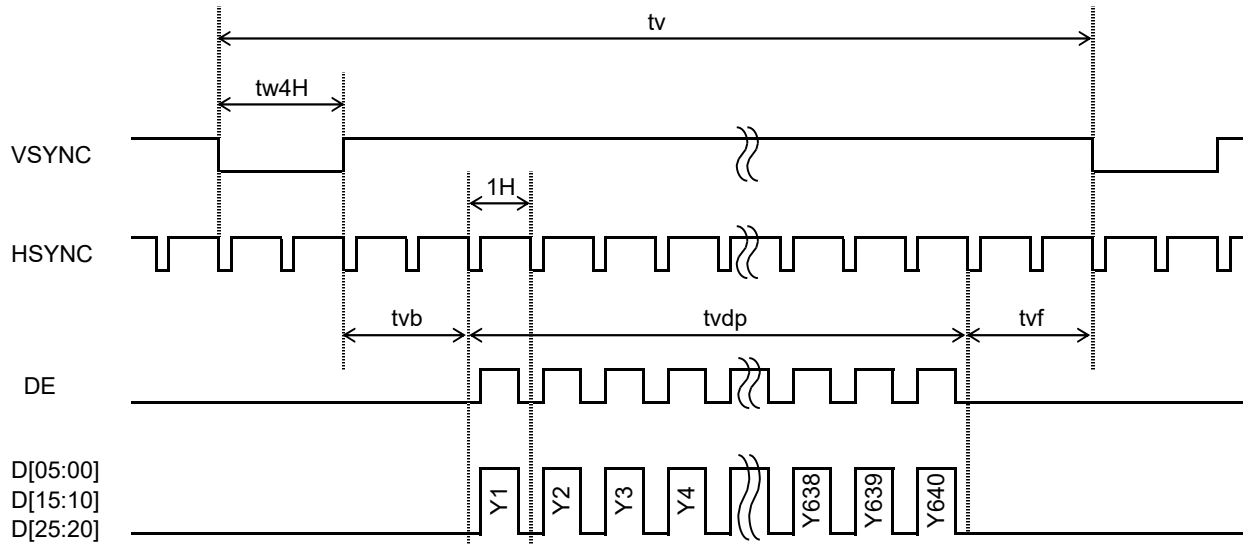
8.3 Input Timing Characteristics

| Item | Symbol | Rating | | | Unit | Applicable terminal |
|-----------------------------|--------------|--------|------|------|------|---------------------------------------|
| | | MIN | TYP | MAX | | |
| CLK Frequency | fCLK | 18 | 19.8 | 27 | MHz | CLK |
| VSYNC Frequency | Note fVSYNC | 54 | 60 | 66 | Hz | VSYNC |
| VSYNC Cycle | tv | 646 | 650 | 700 | H | VSYNC,HSYNC |
| VSYNC Pulse Width | tw4H | 2 | 3 | 50 | H | |
| Vertical Back Porch | tvb | 2 | 3 | 50 | H | VSYNC,HSYNC,DE, |
| Vertical Front Porch | tvf | 2 | 4 | 50 | H | D[05:00],D[15:10],D[25:20] |
| Vertical Display Period | tvdP | -- | 640 | -- | H | |
| HSYNC frequency | fHSYNC | -- | 39.0 | 50.0 | kHz | HSYNC |
| HSYNC Cycle | th | 504 | 508 | 630 | CLK | CLK,HSYNC |
| HSYNC Pulse Width | tw5H | 5 | 10 | 140 | CLK | |
| Horizontal Back Porch | thb | 5 | 10 | 140 | CLK | CLK,HSYNC,DE, |
| Horizontal Front Porch | thf | 5 | 8 | 140 | CLK | D[05:00],D[15:10],D[25:20] |
| Horizontal data start Point | tw5H+thb | 19 | -- | 145 | CLK | |
| Horizontal Blanking Period | tw5H+thb+thf | 24 | -- | 150 | CLK | |
| DE Pulse Width | tw6H | -- | 480 | -- | CLK | CLK,DE |
| Horizontal Display Period | thdp | -- | 480 | -- | CLK | CLK,DE, D[05:00],D[15:10],D[25:20] |

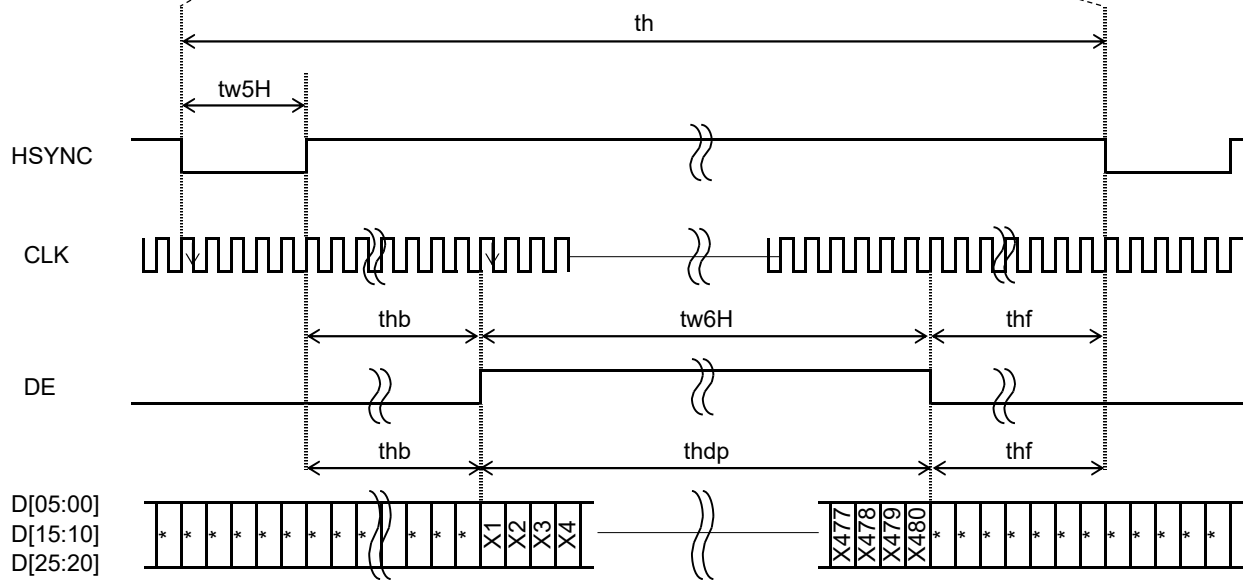
Note: This is recommended spec to get high quality picture on display. It is customer's risk to use out of this frequency.

8.4 Driving Timing Chart

-Vertical Timing

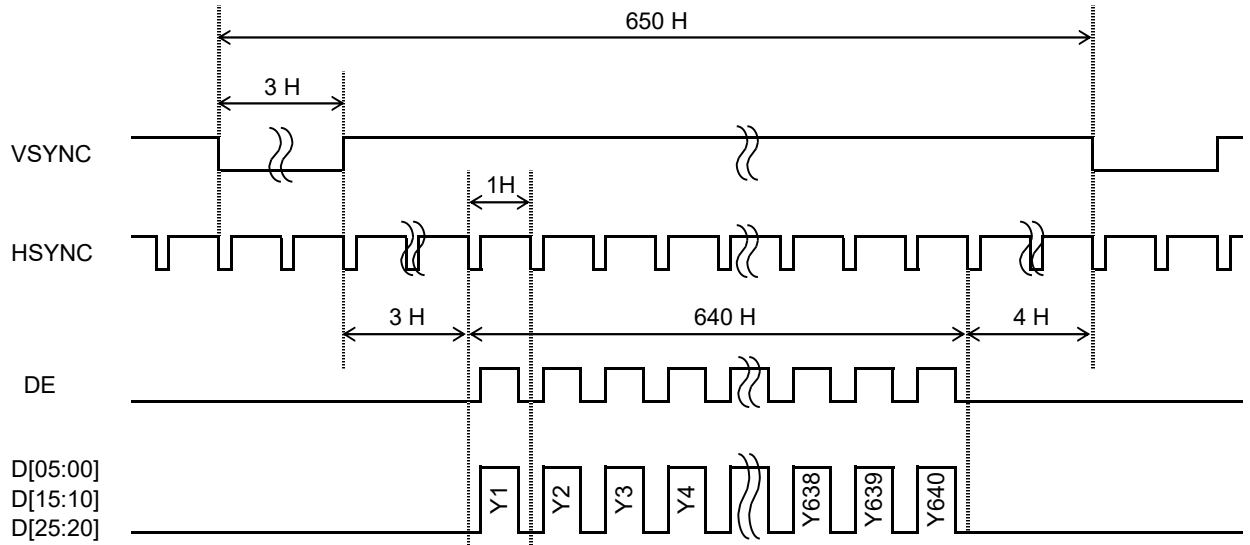


-Horizontal Timing

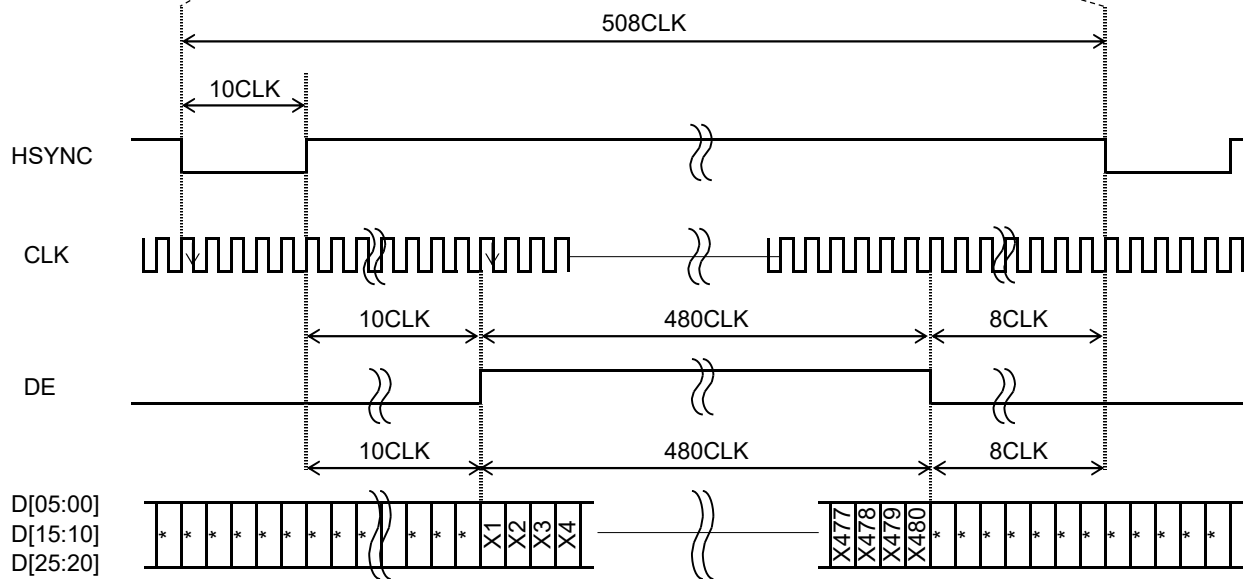


8.5 Example of Driving Timing Chart (fCLK=19.8MHz)

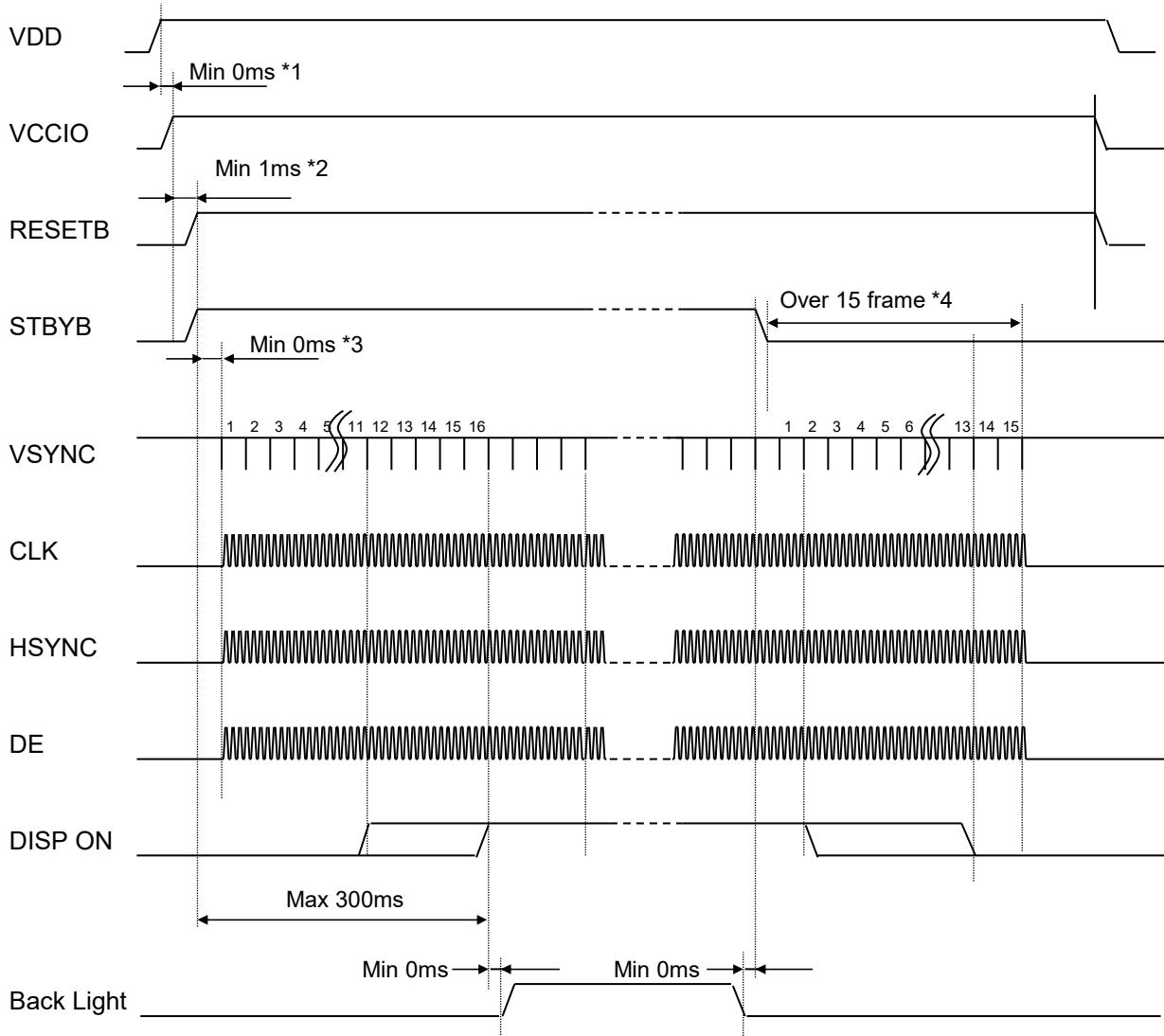
-Vertical Timing



-Horizontal Timing



9 Power ON/OFF sequence



*1 Please start up VDD and VCCIO at the same time or in order of VDD --> VCCIO.

*2 After the power supply, Please execute RESETB.

*3 There is no regulations at time until each signal is supplied from RESETB"H" But meanwhile, It is necessary to fix each signal to "H"or"L".

*4 It is necessary to supply VSYNC and CLK for 15 frames or more from STBYB "L" to turning off the power supply without leaving the afterimage.

10. Characteristics

10.1 Optical Characteristics

(Measurement Condition)

Measuring instruments: CS2000 (KONICA MINOLTA), LCD7200 (OTSUKA ELECTRONICS), EZcontrastXL88 (ELDIM)

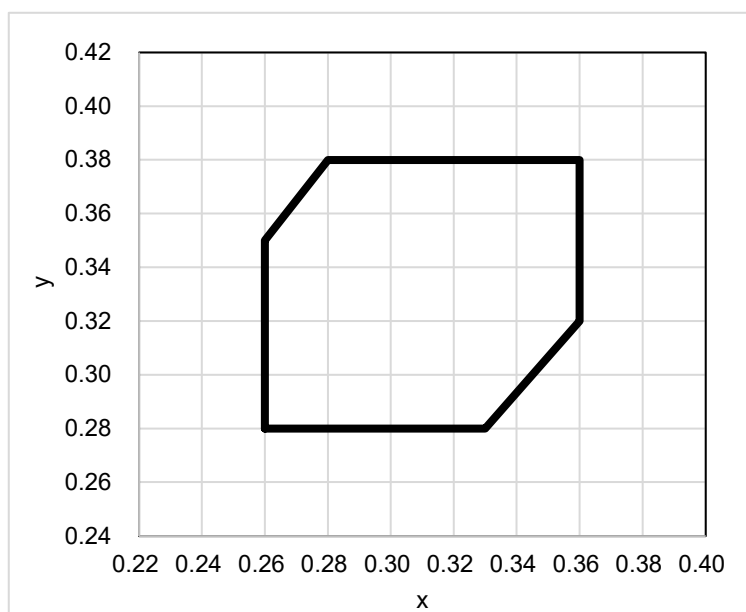
Driving condition: VDD=3.0V, VCCIO=1.8V, VSS=0V, Optimized VCOMDC

Backlight: IL= (10.0) mA

Measured temperature: Ta = 25°C

| Item | | Symbol | Condition | MIN | TYP | MAX | Unit | Note № | Remark |
|-------------------------|----------------|-------------|--|--|-------|-------|-------------------|--------|--------|
| Response time | Rise time | TON | [Data]= 00h← → 3Fh | - | - | (100) | ms | 1 | |
| | + Fall time | TOFF | | | | | | | |
| Contrast ratio | Backlight ON | CR | [Data]= 3Fh / 00h | (480) | (800) | - | | 2 | |
| | Backlight OFF | | | - | (2.6) | - | | | |
| Viewing angle | Left | θL | [Data]= 3Fh / 00h CR \geq (10) | (80) | - | - | deg | 3 | |
| | Right | θR | | (80) | - | - | deg | | |
| | Up | φU | | (80) | - | - | deg | | |
| | Down | φD | | (80) | - | - | deg | | |
| White Chromaticity | | x y | [Data]= 3Fh | White chromaticity range | | | | 4 | |
| Center Brightness | | | [Data]= 3Fh | (230) | (330) | - | cd/m ² | 5 | |
| Brightness distribution | | | [Data]= 3Fh | (70) | - | - | % | 6 | |
| Burn-in | | | | No noticeable burn-in image shall be observed after (2) hours of window pattern display. | | | | 7 | |

* Note number 1 to 7: Refer to the APPENDIX of "Reference Method for Measuring Optical Characteristics and Performance".



White Chromaticity Range

(White Chromaticity Range)

| x | y |
|--------|--------|
| (0.26) | (0.28) |
| (0.33) | (0.28) |
| (0.36) | (0.32) |
| (0.36) | (0.38) |
| (0.28) | (0.38) |
| (0.26) | (0.35) |

10.2 Temperature Characteristics

(Measurement Condition)

Measuring instruments: CS2000 (KONICA MINOLTA), LCD7200 (OTSUKA ELECTRONICS)

Driving condition: VDD=3.0V, VCCIO=1.8V, VSS=0V, Optimized VCOMDC

Backlight: IL= (10.0) mA

| Item | | Symbol | Specification | | Remark |
|-----------------|-----------------------------|------------------|--|-------------------|--------------|
| | | | Ta = (-20) °C | Ta = (70) °C | |
| Response time | Rise time + Fall time | TON + TOFF | (500) msec or less | (80) msec or less | |
| Contrast ratio | | CR | (200) or more | (200) or more | Backlight ON |
| Display Quality | | | No noticeable display defect or ununiformity should be observed. | | |

11. Criteria of Judgment

11.1 Defective Display and Screen Quality

Test Condition: Observed TFT-LCD monitor from front during operation with the following conditions

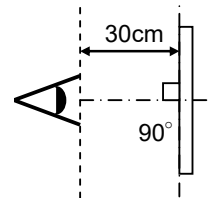
Driving Signal: Raster Patter (RGB, white, black)

Signal condition: [Data]:00h, (TBD)h, 3Fh (3steps)

Observation distance: 30 cm

Illuminance: 200 to 350 lx

Backlight: IL=(10.0)mA



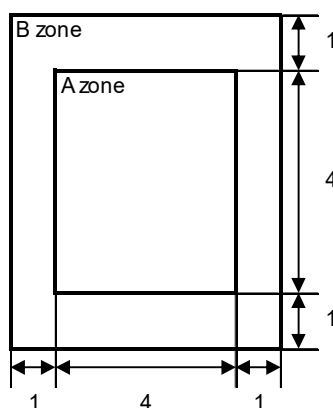
| Defect item | Defect content | Criteria | | |
|---|--|--|--|------------|
| Display Quality | Line defect | Black, white or color line, 3 or more neighboring defective dots | Not exists | |
| | Dot defect | Uneven brightness on dot-by-dot base due to defective TFT or CF, or dust is counted as dot defect (brighter dot, darker dot) | Refer to table 1 | |
| | | High bright dot: Visible through 2% ND filter at [Data]=00h | | |
| | | Low bright dot: Visible through 5% ND filter at [Data]=00h | | |
| | Dark dot: Appear dark through white display at [Data]=(TBD)h | | | |
| | Invisible through 5% ND filter at [Data]=00h | Acceptable | | |
| Screen Quality | Stain | Uneven brightness (white stain, black stain etc) | Invisible through 5% ND filter at Black screen. Invisible through 1% ND filter at other screen. | |
| | Foreign particle | Point-like | $0.25\text{mm} < \varphi$ | N=0 |
| | | | $0.20\text{mm} < \varphi \leq 0.25\text{mm}$ | $N \leq 2$ |
| | | | $\varphi \leq 0.20\text{mm}$ | Acceptable |
| | Liner | $3.0\text{mm} < \text{length and } 0.08\text{mm} < \text{width}$ | N=0 | |
| $\text{length} \leq 3.0\text{mm or width} \leq 0.08\text{mm}$ | | Acceptable | | |
| Others | | Use boundary sample for judgment when necessary | | |

φ (mm): Average diameter = (major axis + minor axis)/2
Permissible number: N

Table1

| Area | High bright dot | Low bright dot | Dark dot | Total | Criteria |
|-------|-----------------|----------------|----------|-------|--|
| A | 0 | 2 | 2 | 3 | Permissible distance between same color bright dots (includes neighboring dots): 3 mm or more |
| B | 2 | 4 | 4 | 6 | Permissible distance between same color high bright dots (includes neighboring dots): 5 mm or more |
| Total | 2 | 4 | 4 | 7 | |

<Portrait model>



Division of A and B areas

B area: Active area

Dimensional ratio between A and B areas: 1: 4: 1

(Refer to the left figure)

11.2 Screen and Other Appearance

Testing conditions

Observation distance: 30 cm

Illuminance: 1200 ~ 2000 lx

| Item | | Criteria | Remark |
|-----------|--------|---|--|
| Polarizer | Flaw | Ignore invisible defect when the backlight is on. | Applicable area: Active area only (Refer to the section 3.2 Outward Form) |
| | Stain | | |
| | Dirt | | |
| | Bubble | | |
| | Dust | | |
| | Dent | | |
| S case | | No functional defect occurs | |
| FPC | | No functional defect occurs | |

12. Reliability Test

| Test item | | Test condition | | number of failures / number of examinations |
|-------------------------------|---|---|-----------|--|
| Durability test | High temperature storage | Ta = 80°C | 240hrs | TBD |
| | Low temperature storage | Ta = -30°C | 240hrs | TBD |
| | High temperature & high humidity storage | Ta = 60°C, RH = 90%, non condensing | 240hrs | TBD |
| | High temperature operation | Tp = 70°C | 240hrs | TBD |
| | Low temperature operation | Tp = -20°C | 240hrs | TBD |
| | High temperature & high humidity operation | Tp = 40°C, RH = 90%, non condensing | 240hrs | TBD |
| | Thermal shock storage | -30°C ↔ 80°C (30min / 30min) | 100cycles | TBD |
| | Lightfastness | Xenon Blackpanel 63±3°C non-shower 450W/m ² (300~700nm) non-operating Integral dose 800MJ/m ² | | TBD |
| Mechanical environmental test | Electrostatic discharge test (Non operation) | Confirms to EIAJ ED-4701/300, C=200pF,R=0Ω,V=±200V Each 3 times of discharge on and power supply and other terminals. | | TBD |
| | Surface discharge test (Non operation) | C=250pF, R=100Ω, V=±(TBD)kV Each 5 times of discharge in both polarities on the center of screen with the case grounded. | | TBD |
| | Vibration test | Total amplitude 1.5mm, f=10~55Hz, X,Y,Z directions for each 2 hours | | TBD |
| | Impact test | Use TOPPAN original jig (see next page) and make an impact with peak acceleration of 1000m/s ² for 6 msec with half sine-curve at 3 times to each X, Y, Z directions in conformance with JIS C 60068-2-27-2011. | | TBD |
| Packing test | Packing vibration-proof test | Acceleration of 19.6m/s ² with frequency of 10→55→10Hz, X,Y, Zdirection for each 30 minutes. | | TBD |
| | Packing drop test | Drop from 75cm high. 1 time to each 6 surfaces, 3 edges, 1 corner | | TBD |

Note: Ta=ambient temperature Tp=Panel temperature

※ The profile of high temperature/humidity storage and High Temperature/humidity operation
(Pure water of over 10MΩ·cm shall be used.)

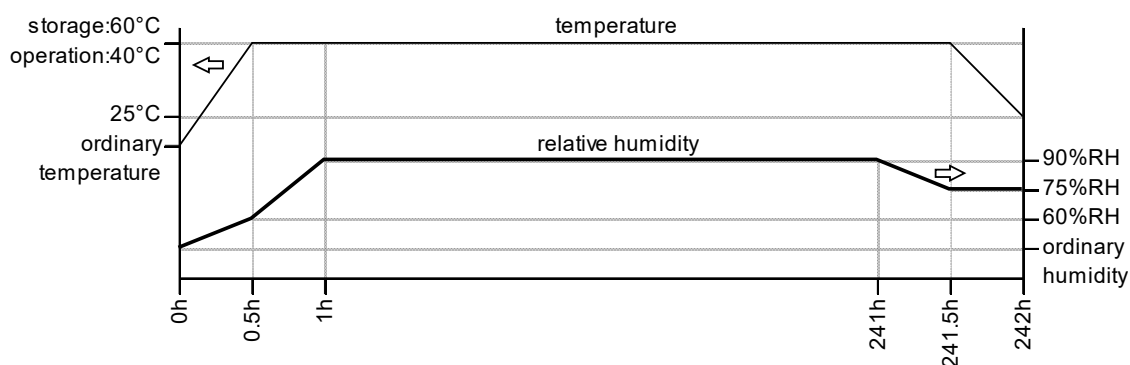
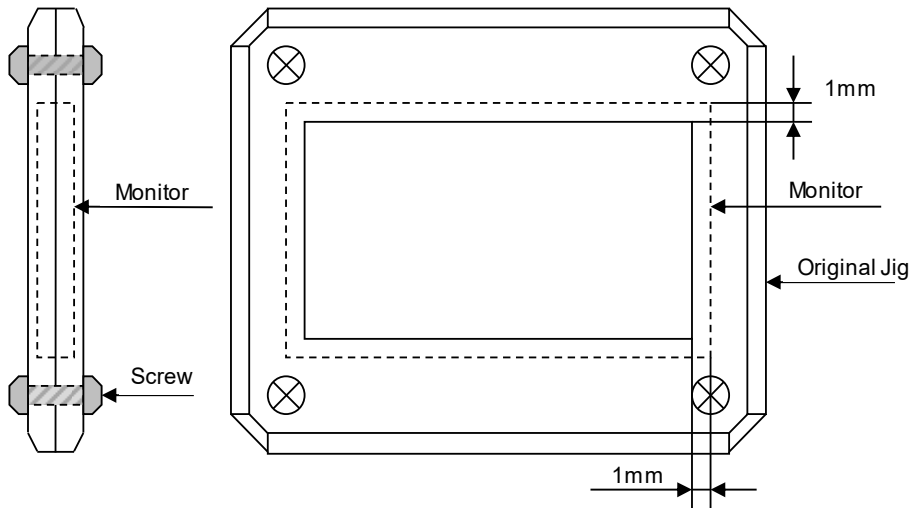


Table2. Reliability Criteria

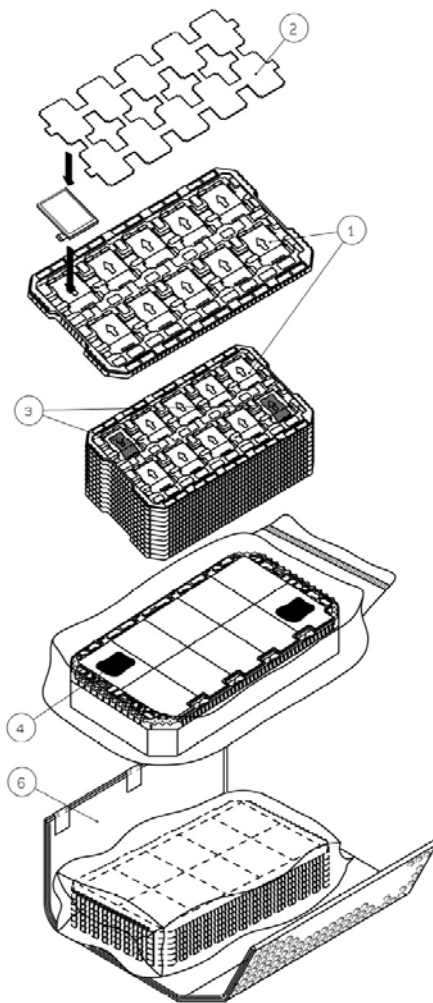
The parameters should be measured after leaving the monitor at the ordinary temperature for 24 hours or more after the test completion.

| Item | Standard | Remark |
|-----------------|--|--------------|
| Display quality | No visible abnormality shall be seen. (Except for unevenness by PoI deterioration.) | |
| Contrast ratio | 200 or more | Backlight ON |

TOPPAN Original Jig



13. Packing Specifications



Step 1. Each product is to be placed in one of the cut-outs of the tray with the display surface facing upward.

Foam sheet A are to be placed on the products in the tray.
(10 products per tray)

Step 2. Each tray is to be piled up in same orientation and the trays be in a stack of 10.

One empty tray is to be put on the top of stack of 10 trays.

Step 3. 2 packs of moisture absorbers are to be placed on the top tray as shown in the drawing.

Put piled trays into a sealing bag.

Step 4. Vacuum and seal the sealing bag with the vacuum sealing machine.

Step 5. The stack of trays in the plastic back is to be wrapped with B SHEET A.

Step 6. The wrapped trays are placed in the carton.

Step 7. B SHEET B are to be inserted into a outer carton with same orientation.

The outer carton is to be sealed in H-shape with packing tape as shown in the drawing.

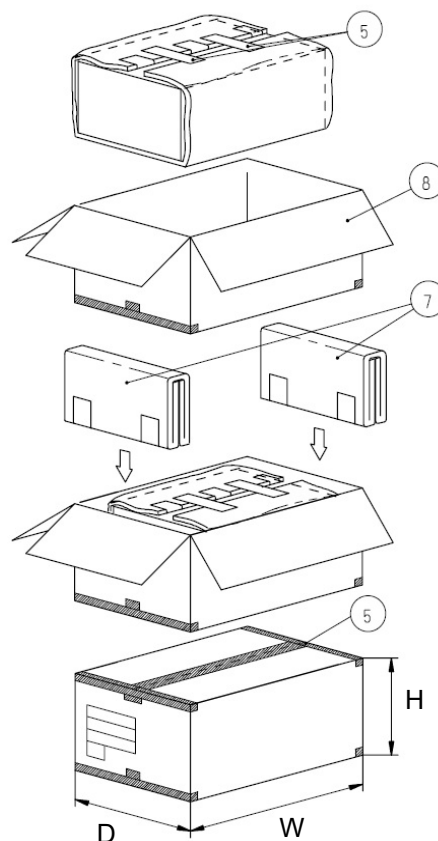
Step 8. The model number, quantity of products, and shipping date are to be printed on the outer carton.

If necessary, shipping labels or impression markings are to be put on the outer carton.

Remark: The return of packing materials is not required.

| Packing item name | Specs., Material |
|-------------------|------------------------------|
| ① Tray | A-PET |
| ② FOAM SHEET | Anti-static polyethylene |
| ③ Drier | Moisture absorber |
| ④ Sealing bag | |
| ⑤ Packing tape | |
| ⑥ B SHEET A | Anti-static air bubble sheet |
| ⑦ B SHEET B | Anti-static air bubble sheet |
| ⑧ Outer carton | Corrugated cardboard |

| Dimension of outer carton | |
|--|-----------|
| D : Approx. | (356mm) |
| W : Approx. | (664mm) |
| H : Approx. | (182mm) |
| Quantity of products packed in one carton: | 100 |
| Gross weight : Approx. | 6.1 kg |



14. Handling Instruction

14.1 Cautions for Handling LCD panels



Caution

- (1) Do not make an impact on the LCD panel glass because it may break and you may get injured from it.
- (2) If the glass breaks, do not touch it with bare hands.
(Fragment of broken glass may stick you or you cut yourself on it.)
- (3) If you get injured, receive adequate first aid and consult a medial doctor.
- (4) Do not let liquid crystal get into your mouth.
(If the LCD panel glass breaks, try not let liquid crystal get into your mouth even toxic property of liquid crystal has not been confirmed.)
- (5) If liquid crystal adheres, rinse it out thoroughly.
(If liquid crystal adheres to your cloth or skin, wipe it off with rubbing alcohol or wash it thoroughly with soap. If liquid crystal gets into eyes, rinse it with clean water for at least 15 minutes and consult an eye doctor.)
- (6) If you scrap this products, follow a disposal standard of industrial waste that is legally valid in the community, country or territory where you reside.
- (7) Do not connect or disconnect this product while its application products is powered on.
- (8) Do not attempt to disassemble or modify this product as it is precision component.
- (9) If a part of soldering part has been exposed, and avoid contact (short-circuit) with a metallic part of the case etc. about FPC of this model, please.
Please insulate it with the insulating tape etc. if necessary.
The defective operation is caused, and there is a possibility to generation of heat and the ignition.
- (10) Since excess current protection circuit is not built in this TFT module, there is the possibility that LCD module or peripheral circuit become feverish and burned in case abnormal operation is generated.
We recommend you to add excess current protection circuit to power supply.
- (11) The devices on the FPC are damageable to electrostatic discharge, because the terminals of the devices are exposed.
Wear grounded wrist-straps and use electrostatic neutralization blowers to prevent static charge and discharge when handling the TFT monitors.
Designate an appropriate operating area, and set equipment, tools, and machines properly when handling this product.



Caution

This mark is used to indicate a precaution or an instruction which, if not correctly observed, may result in bodily injury, or material damages alone.

14.2 Precautions for Handling

- 1) Wear finger tips at incoming inspection and for handling the TFT monitors to keep display quality and keep the working area clean.
Do not touch the surface of the monitor as it is easily scratched.
- 2) Wear grounded wrist-straps and use electrostatic neutralization blowers to prevent static charge and discharge when handling the TFT monitors as the LED in this TFT monitors is damageable to electrostatic discharge.
Designate an appropriate operating area, and set equipment, tools, and machines properly when handling this product.
- 3) Avoid strong mechanical shock including knocking, hitting or dropping to the TFT monitors for protecting their glass parts.
Do not use the TFT monitors that have been experienced dropping or strong mechanical shock.
- 4) Do not use or storage the TFT monitors at high temperature and high humidity environment.
Particularly, never use or storage the TFT monitors at a location where condensation builds up.
- 5) Avoid using and storing TFT monitors at a location where they are exposed to direct sunlight or ultraviolet rays to prevent the LCD panels from deterioration by ultraviolet rays.
- 6) Do not stain or damage the contacts of the FPC cable .
FPC cable needs to be inserted until it can reach to the end of connector slot.
During insertion, make sure to keep the cable in a horizontal position to avoid an oblique insertion.
Otherwise, it may cause poor contact or deteriorate reliability of the FPC cable.
- 7) The FPC cable is a design very weak to the bend and the pull as it is fixed with the tape.
Do not bend or pull the FPC cable or carry the TFT monitor by holding the FPC cable.
- 8) Peel off the protective film on the TFT monitors during mounting process.
Refer to the section 14.5 on how to peel off the protective film.
We are not responsible for electrostatic discharge failures or other defects occur when peeling off the protective film.

14.3 Precautions for Operation

- 1) Since this TFT monitors are not equipped with light shielding for the driver IC,
do not expose the driver IC to strong lights during operation as it may cause functional failures.
- 2) In case of powering up or powering off this LCD module,
be sure to comply the sequence as instructed in this specification.
- 3) Do not plug in or out the FPC cable while power supply is switch on.
Plug the FPC cable in and out while power supply is switched off.
- 4) Do not operate the TFT monitors in the strong magnetic field. It may break the TFT monitors.
- 5) Do not display a fixed image on the screen for a long time.
Use a screen-saver or other measures to avoid a fixed image displayed on the screen for a long time.
Otherwise, it may cause burn-in image on the screen due the characteristics of liquid crystal.

14.4 Storage Condition for Shipping Cartons

(Storage environment)

- Temperature 0 to 40° C
- Humidity 60%RH or less
No-condensing occurs under low temperature with high humidity condition.
- Atmosphere No poisonous gas that can erode electronic components and/or wiring materials should be detected.
- Time period 1 year
- Unpacking To prevent damages caused by static electricity, anti-static precautionary measures (e.g. earthing, anti-static mat) should be implemented.
After unpack, keep product in the appropriate condition, otherwise bubble seal of Protective film may be printed on Polarizer.
- Maximum piling up 8 cartons(excluding the bottom)

*Conditions to storage after unpacking

(Storage environment)

- Temperature 0 to 40° C
- Humidity 60%RH or less
No-condensing occurs under low temperature with high humidity condition.
- Atmosphere No poisonous gas that can erode electronic components and/or wiring materials should be detected.
- Time period 1 year (Shelf life)
- Others Keep/ store away from direct sunlight
Storage goods on original tray made by TOPPAN.

14.5 Precautions for Peeling off the Protective film

The followings work environment and work method are recommended to prevent the TFT monitors from static damage or adhesion of dust when peeling off the protective films.

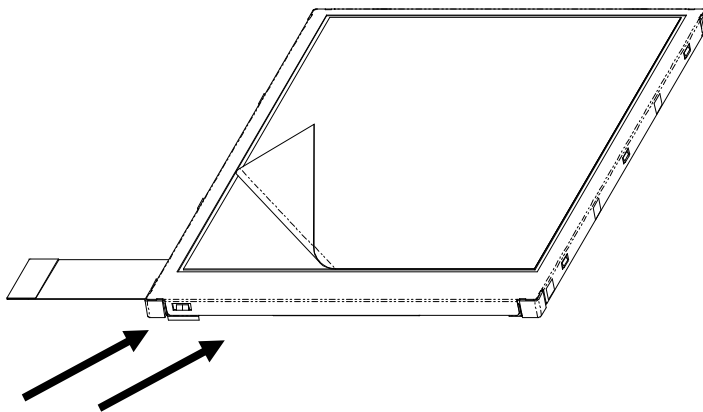
A) Work Environment

- a) Humidity: 50 to 70 %RH, Temperature 15 to 27 ° C
- b) Operators should wear conductive shoes, conductive clothes, conductive finger tips and grounded wrist-straps.
Use an electrostatic neutralization blower.
- c) Anti-static treatment should be implemented to work area's floor.
Use a room shielded against outside dust with sticky floor mat laid at the entrance to eliminate dirt.

B) Work Method

The following procedures should taken to prevent the driver ICs from charging and discharging.

- a) Use an electrostatic neutralization blower to blow air on the TFT monitors to its lower left when FPC case is placed at the bottom.
Optimize direction of the blowing air and the distance between the TFT monitors and the electrostatic neutralization blower.
- b) Put an adhesive tape (Scotch tape, etc) at the lower left corner area of the protective film to prevent scratch on surface of TFT monitors.
- c) Peel off the adhesive tape slowly (spending more than 2 secs to complete) by pulling it to opposite direction.



Blower wind direction
(Set an ion blower with its adequate conditions.)

14.6 Warranty

TOPPAN is only liable to defective goods which is stored and used under the condition complying with this specifications and returned within 1 (one) year.

Warranty caused by manufacturing defect shall be conducted by replacement of goods or refundment at unit price.

APPENDIX

Reference Method for Measuring Optical Characteristics and Performance

1. Measurement Condition (Backlight ON)

Measuring instruments: CS2000 (KONICA MINOLTA), LCD7200 (OTSUKA ELECTRONICS), EZcontrastXL88 (ELDIM)

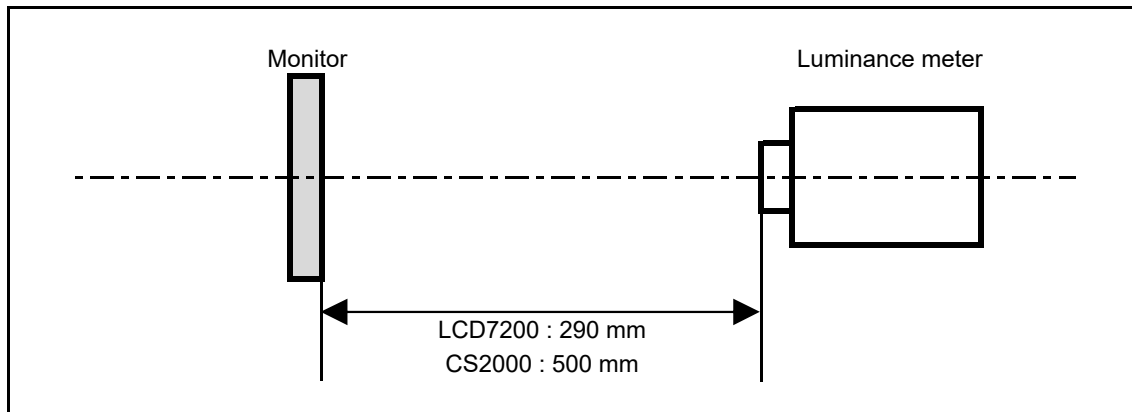
Driving condition: Refer to the section "Optical Characteristics"

Measured temperature: 25°C unless specified

Measurement system: See the chart below. The luminance meter is placed on the normal line of measurement system.

Measurement point: At the center of the screen unless otherwise specified

Dark box at constant temperature

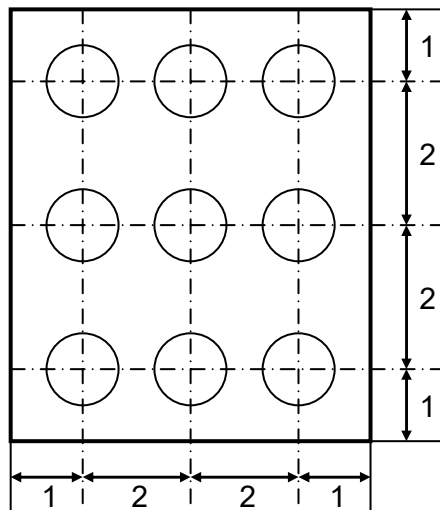


*Measurement is made after 30 minutes of lighting of the backlight.

Measurement point: At the center point of the screen

Brightness distribution: 9 points shown in the following drawing.

<Portrait model>



Dimensional ratio of active area

Backlight IL=(10.0)mA

Measurement Condition (Contrast ratio Backlight OFF only)

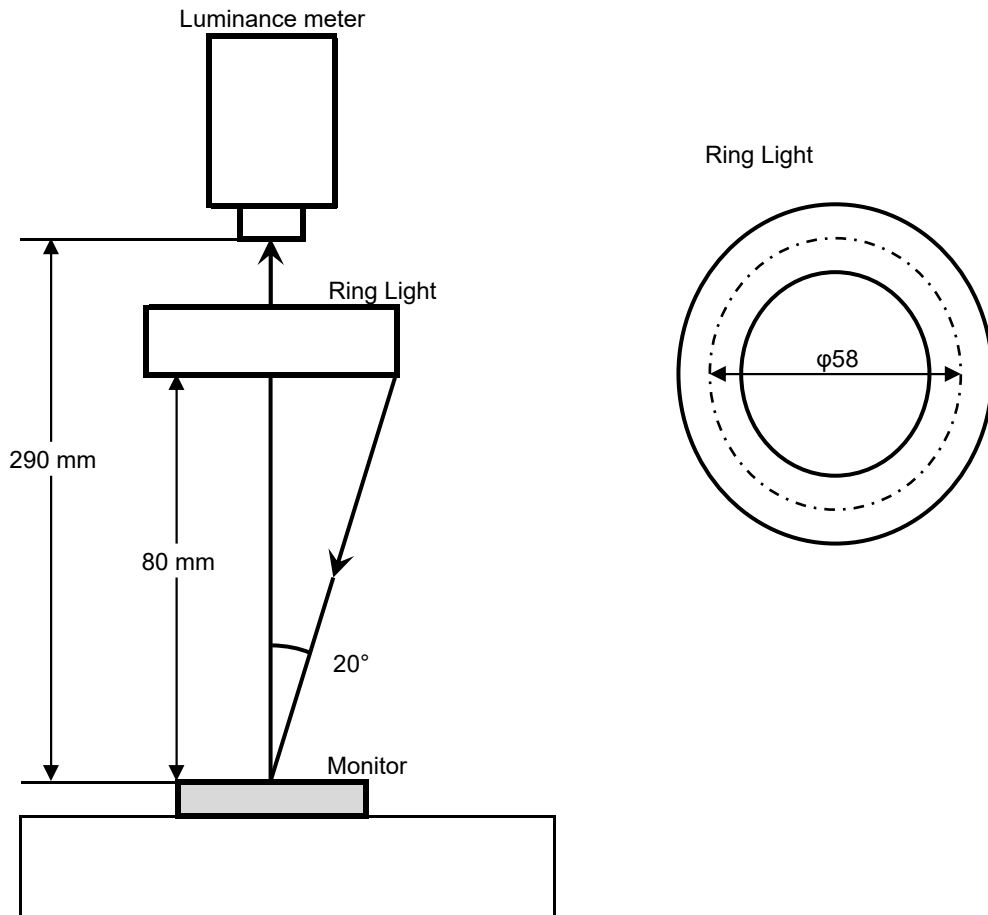
Measuring instruments: LCD7200(OTSUKA ELECTRONICS) , Ring Light (40,000 lx, $\phi 58$)

Driving condition: Refer to the section "Optical Characteristics"

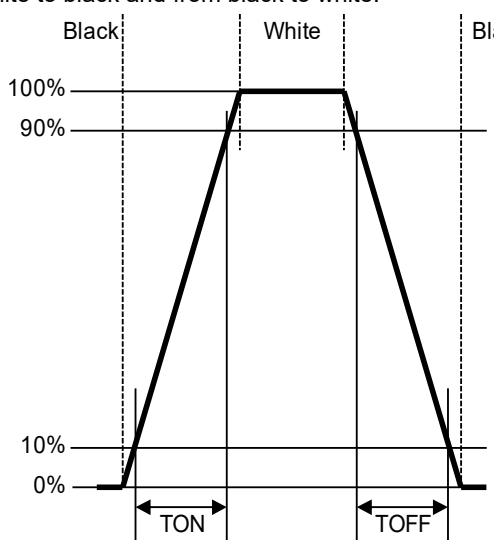
Measured temperature: 25°C unless specified

Measurement system: See the chart below.

Measurement point: At the center of the screen unless otherwise specified



2. Test Method

| Notice | Item | Test method | Measuring instrument | Remark |
|--------|---|---|----------------------|---|
| 1 | Response time | Measure output signal waveform by the luminance meter when raster of window pattern is changed from white to black and from black to white.  | LCD7200 | Black display [Data]=00h White display [Data]=3Fh TON Rise time TOFF Fall time |
| 2 | Contrast ratio | Measure maximum luminance Y1([Data]=3Fh) and minimum luminance Y2([Data]=00h) at the center of the screen by displaying raster or window pattern. Then calculate the ratio between these two values. $\text{Contrast ratio} = Y1/Y2$ Diameter of measuring point: 7.8mmφ(CS2000) Diameter of measuring point: 3mmφ(LCD7200) | CS2000 LCD7200 | Backlight ON Backlight OFF |
| 3 | Viewing angle Horizontalθ Verticalφ | Move the luminance meter from right to left and up and down and determine the angles where contrast ratio is (10). | EZcontrastXL88 | |
| 4 | White chromaticity | Measure chromaticity coordinates x and y of CIE1931 colorimetric system at [Data] = 3Fh Color matching function: 2°view measurement angle: 1° | CS2000 | |
| 5 | Center brightness | Measure the brightness at the center of the screen. | CS2000 | |
| 6 | Brightness distribution | $(\text{Brightness distribution}) = 100 \times B/A \%$ A : max. brightness of the 9 points B : min. brightness of the 9 points | CS2000 | |
| 7 | Burn-in | Visually check burn-in image on the screen after 2 hours of "window display" ([Data]=00h/3Fh). | | At optimized VCOMDC |

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